

POLITECNICO
MILANO 1863

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Application of a CFD methodology for the design of PEM fuel cells for propulsion applications

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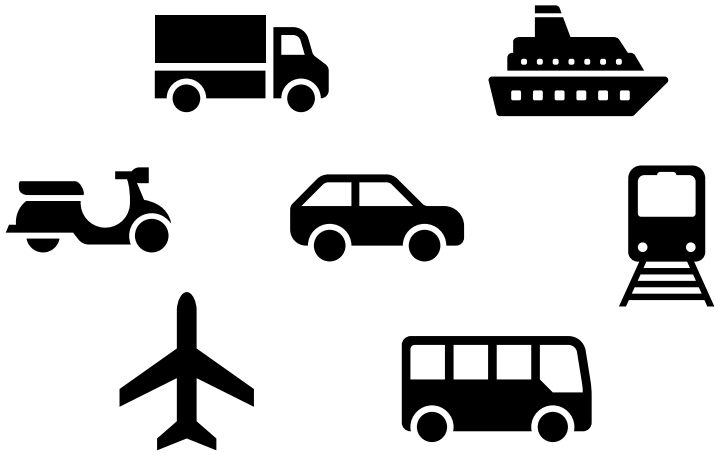


Introduction

Methodology

Case study and validation

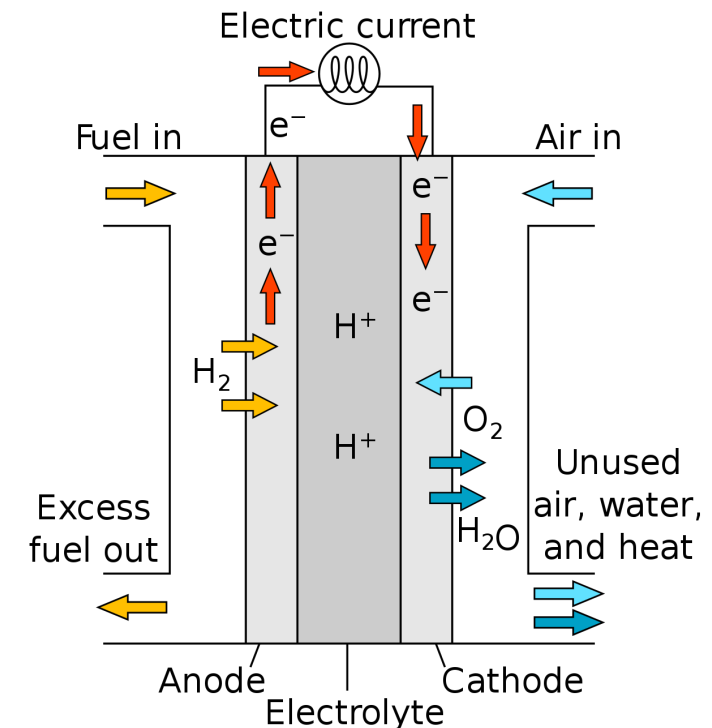
Conclusions and next steps



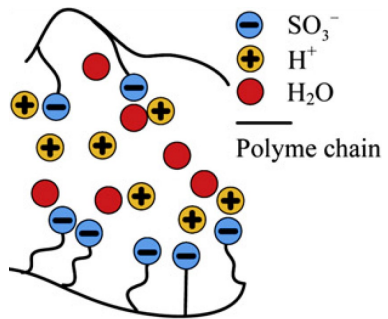
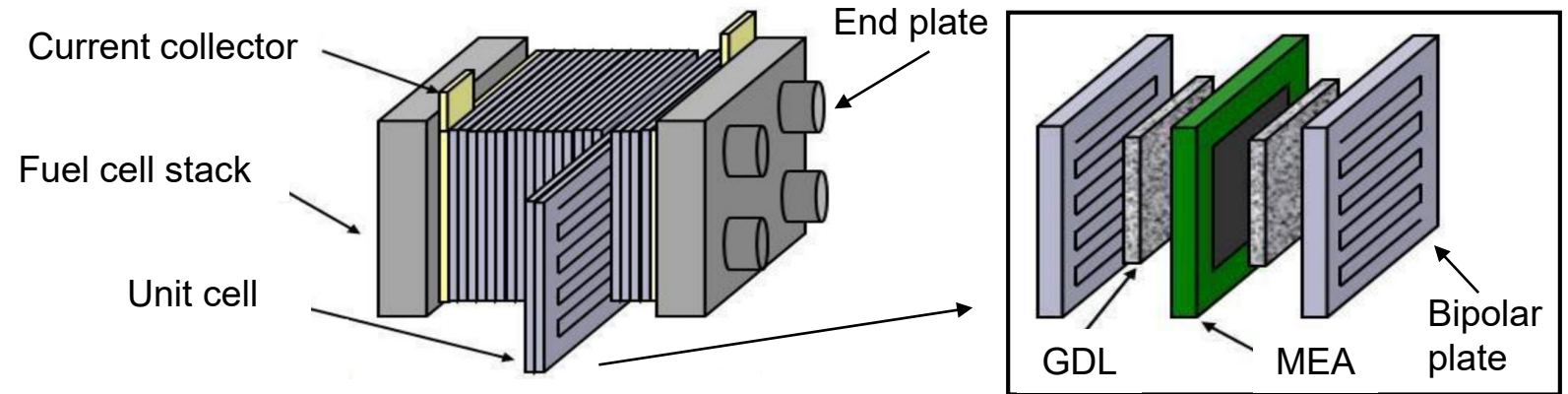
- Mobility sector must guarantee **zero CO₂ emissions** within **2035**
- Different applications require different propulsion systems: ICE using alternative fuels, BEV, FCEV

In this scenario **polymer electrolyte membrane (PEM) fuel cells** can play a crucial role in the decarbonization of the transport sector:

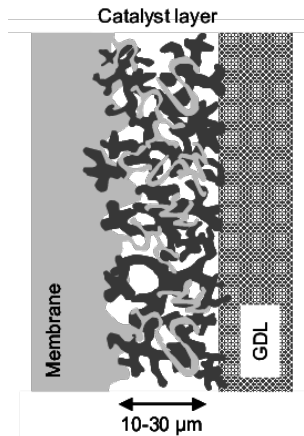
- Electrochemical conversion of H₂ and O₂ into H₂O, producing electric energy
- Zero direct CO₂ emissions, low temperature and high efficiency



The PEMFC operation is described through a **multiscale modeling** procedure.



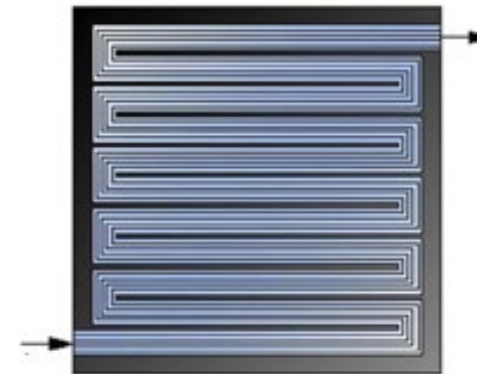
Membrane H_2O transport



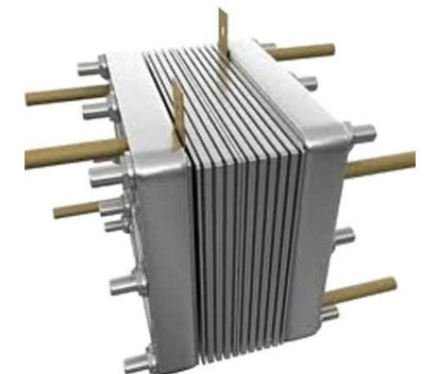
Catalyst layer



Gas diffusion layer



Bipolar plate



FC stack



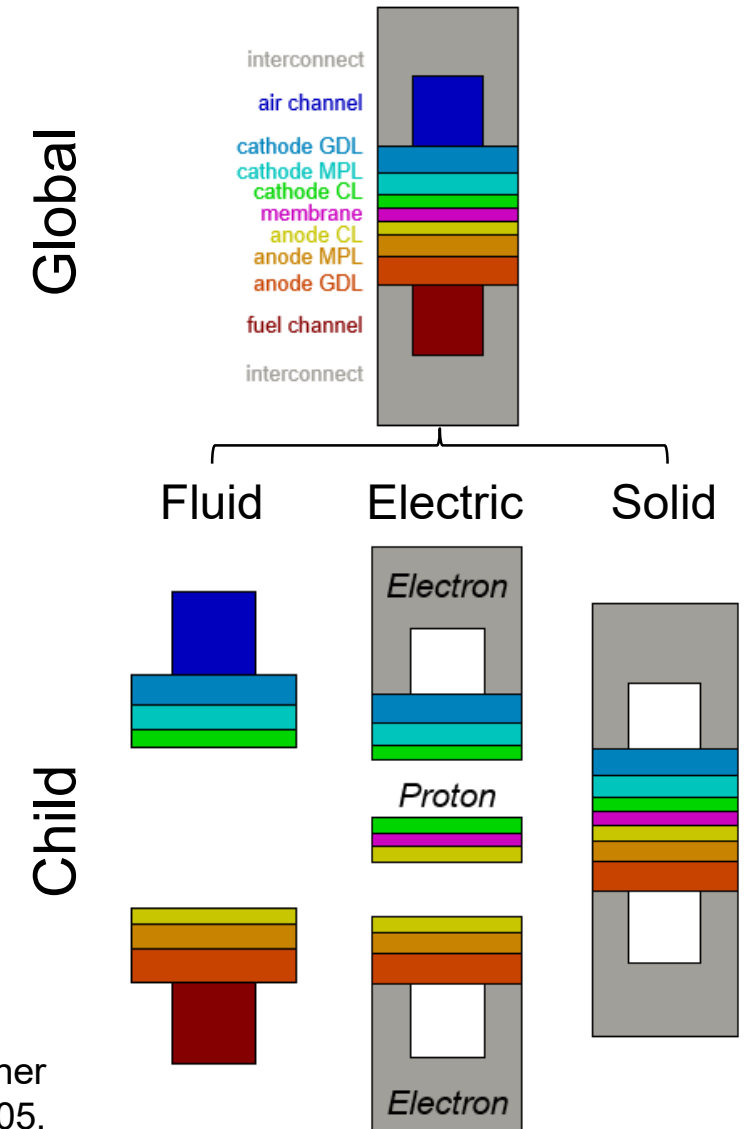
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- The PEMFC modeling is performed through the ***openFuelCell2*** library developed in [1] within the OpenFOAM code.
- The methodology is **multi-region** and **multi-physics**.
- Different **computational grids** are applied:
 - Global mesh: **energy conservation equation** is solved;
 - Child meshes (fluid, solid and electric): **specific governing equations** are solved to describe the major transport phenomena in the different regions of a PEMFC.



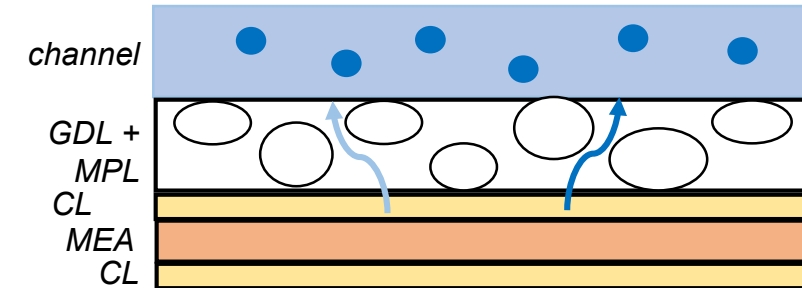
[1] S. Zhang et al, openFuelCell2: A New Computational Tool for Fuel Cells, Electrolysers, and Other Electrochemical Devices and Processes, SSRN Electron. J. (2023). <https://doi.org/10.2139/ssrn.4540105>.

On the child meshes **different physics** are solved:

Fluid region

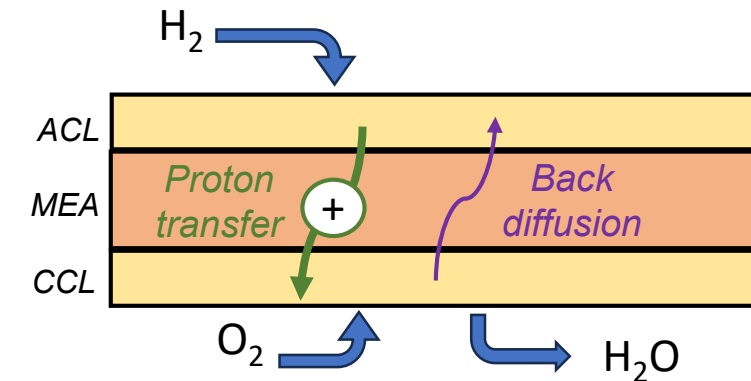
- **Multiphase flow** in air channel (Euleran-Euleran)
- **Water movement** in porous media is driven by capillarity pressure (Leverett function)
- **Mass transfer** in porous media considering the diffusion of **gas phase** only (Fick's law)

→ Diffusion coefficient accounts for pore blockage due to H₂O condensation



Electric region

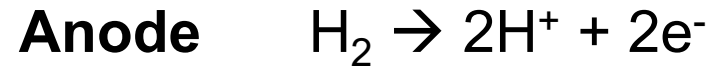
- **Conservation** of electronic and protonic **charge** is imposed (Ohm's law)
- **Water cross-over** (λ phase) through membrane (**proton transfer** and **back diffusion**) is modelled
- **Electrochemical reactions** are solved



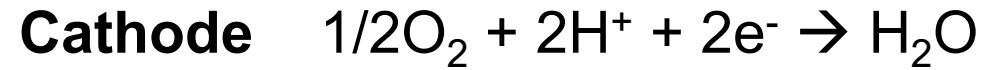
Solid region

- No governing equations are explicitly solved; **heat exchange** only is considered.

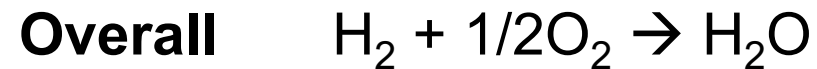
Electrochemical reactions:



HOR



ORR



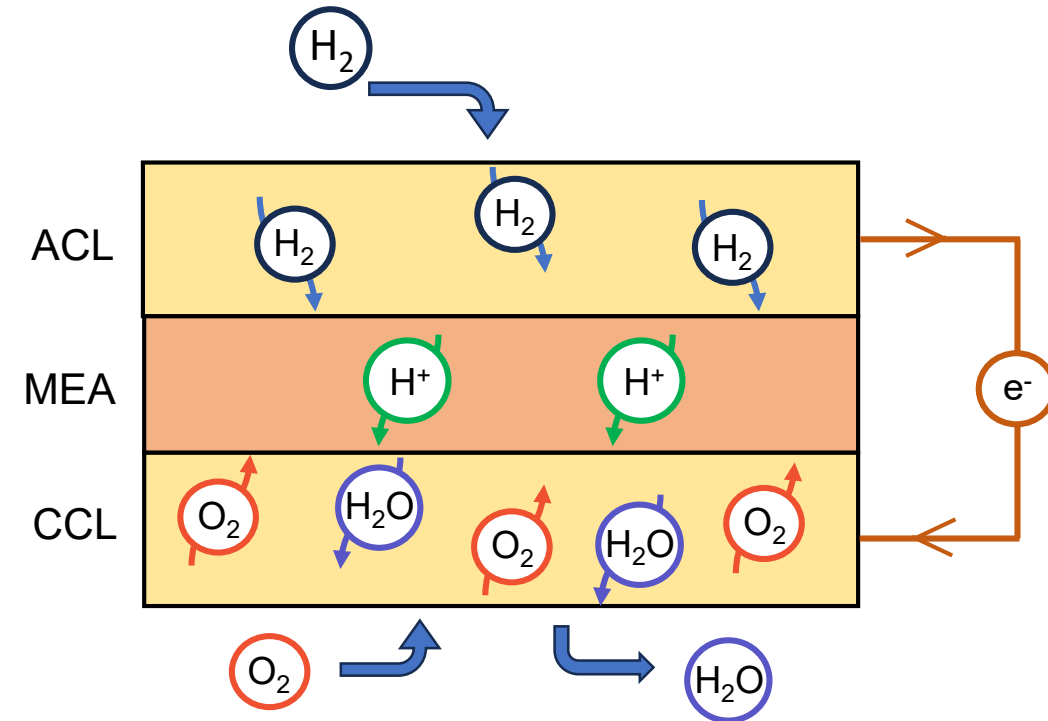
The electrochemical reactions are described by a kinetic expression as the **Butler-Volmer** equation:

$$j = j_{ref} \prod_i \left(\frac{C_i}{C_{ref}} \right)^{\xi} \left[\exp \left(\frac{-\alpha F \eta}{RT} \right) - \exp \left(\frac{(1 - \alpha) F \eta}{RT} \right) \right]$$

j = produced current density [A/m^3]

HOR = Hydrogen oxidation reaction

ORR = Oxygen reduction reaction



1. In presence of O_2 and above 0.8 V, **Pt particles** on cathodic catalyst layer can be **oxidized forming PtOx**.
2. Active **catalyst sites** are partially **blocked** (ECSA reduction), so **O_2 transport resistance** increases.
3. A **reduction of performance** with respect to theoretical Butler-Volmer law.

$$\theta_{PtOx} = \text{PtOx coverage ratio}$$

$$0 \leq \theta_{PtOx} \leq 1$$

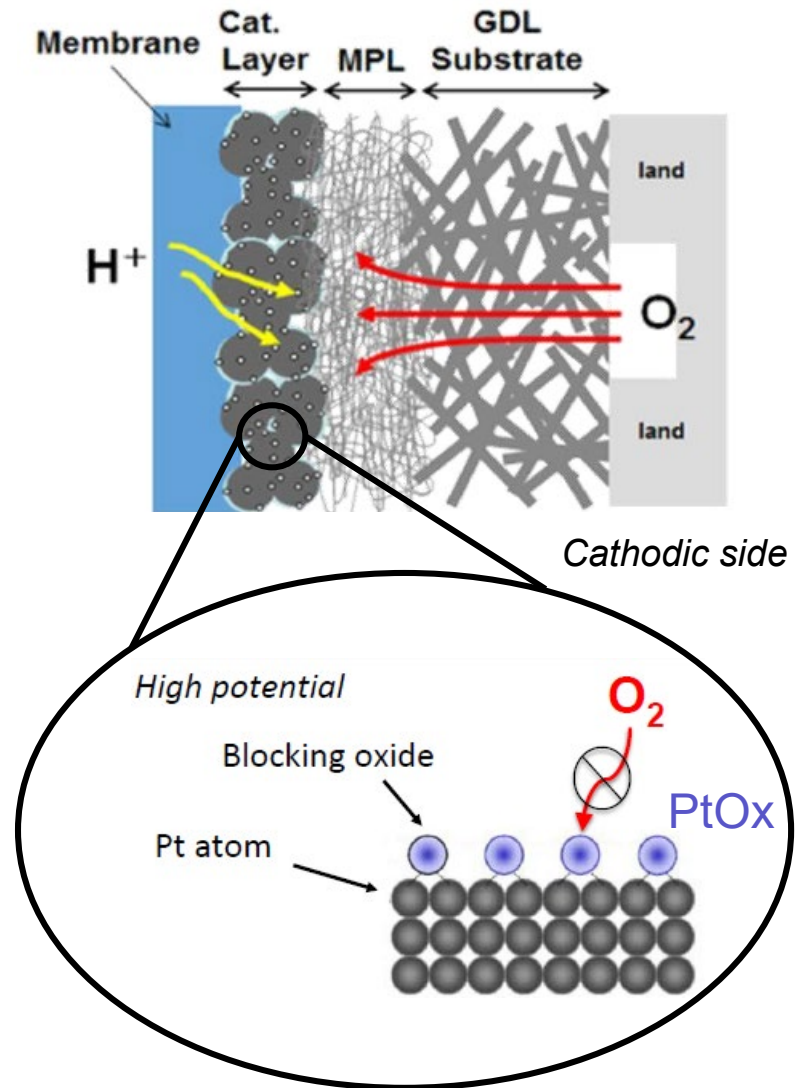
$$\theta_{PtOx} = 0 \quad \text{Ideal kinetic}$$

$$\theta_{PtOx} = 1 \quad \text{Pt atoms fully covered}$$

PtOx formation is governed by a Butler-Volmer equation:

$$\theta_{PtOx} = \frac{\exp\left(\frac{\alpha'_a F}{RT} \eta_{PtOx}\right)}{\exp\left(\frac{\alpha'_a F}{RT} \eta_{PtOx}\right) + \exp\left(\frac{-\alpha'_c F}{RT} \eta_{PtOx}\right)}$$

$$\eta_{PtOx} = U^{ORR} - U_{PtOx} + \eta_{act}^{ORR}$$





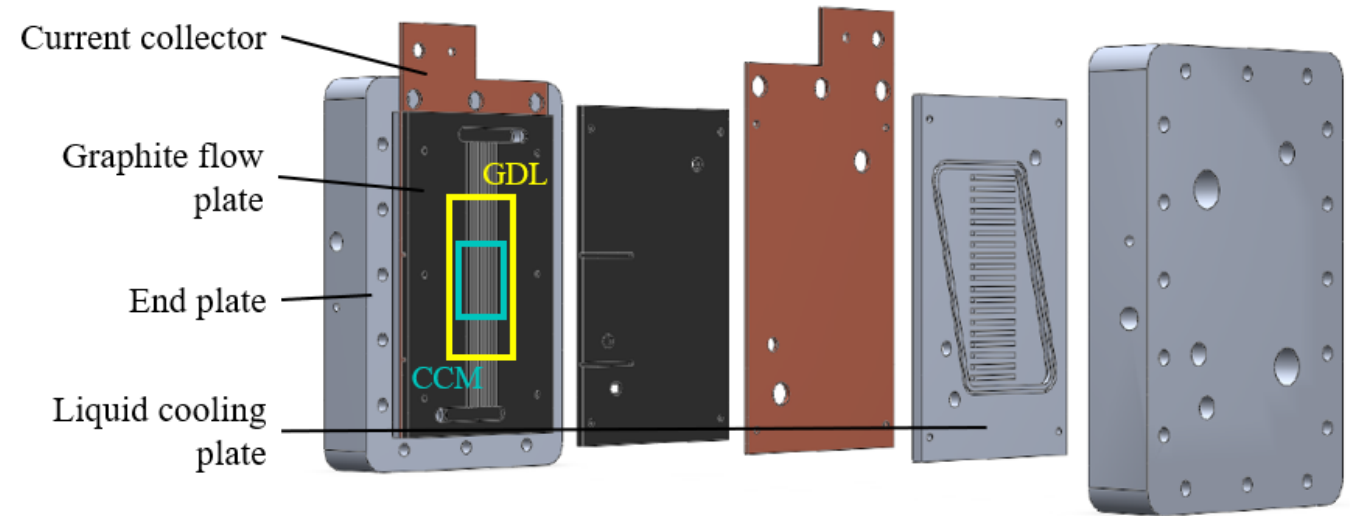
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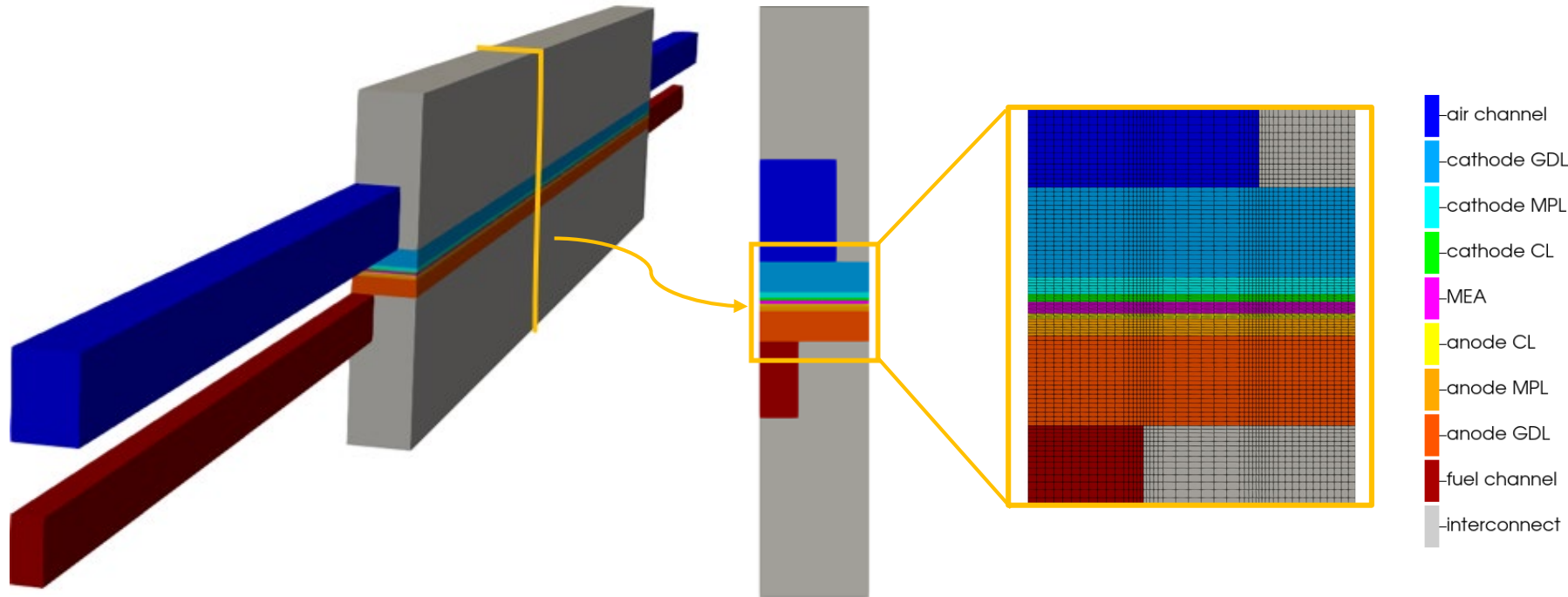
Conclusions and next steps

- Cell hardware developed and tested at Politecnico di Milano (MRT Lab).
- It's a **parallel flow channels** configuration (24 channels at cathode and 25 at anode)



It's a **zero gradient cell hardware**:

- Designed with the purpose of obtaining almost **homogeneous operative conditions** in the channels from inlet to outlet and over the active surface area
- It minimizes the influence from testing hardware itself on results of performance and durability tests.

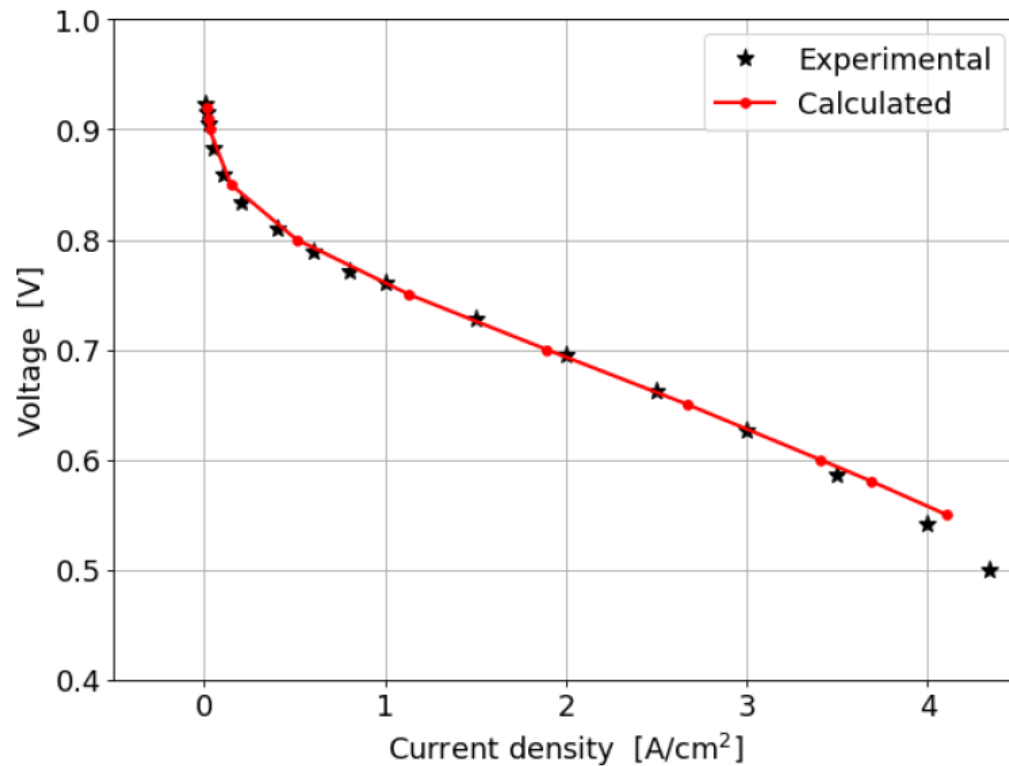


Computational domain:
 $4.6 \cdot 10^5$ hexahedral cells

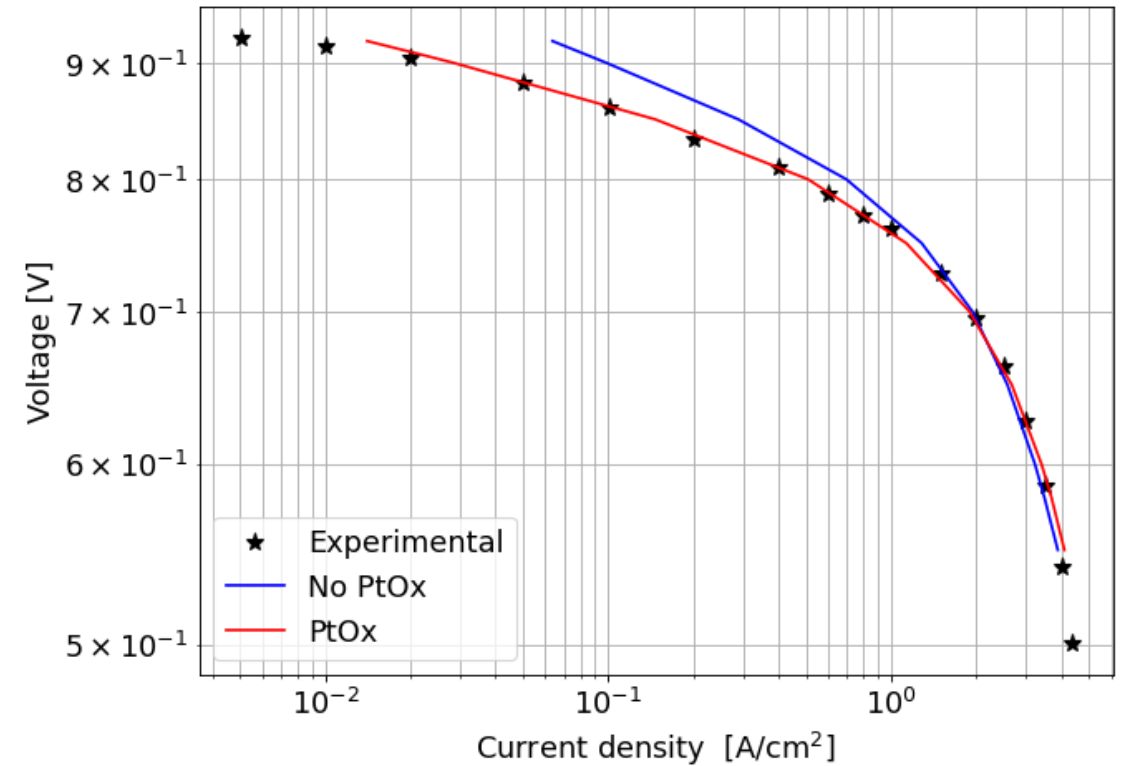
- The periodicity of the flow field is exploited, so only **half channel is simulated**.
- An ECSA of 4.25 mm^2 is simulated.
- **High stoichiometry factors** are used.

Operating conditions

Anodic and cathodic RH in	100%	Operating temperature	80°C
Anode inlet pressure	2.5 bar	H ₂ stoichiometry	8
Cathode inlet pressure	2.3 bar	O ₂ stoichiometry	10



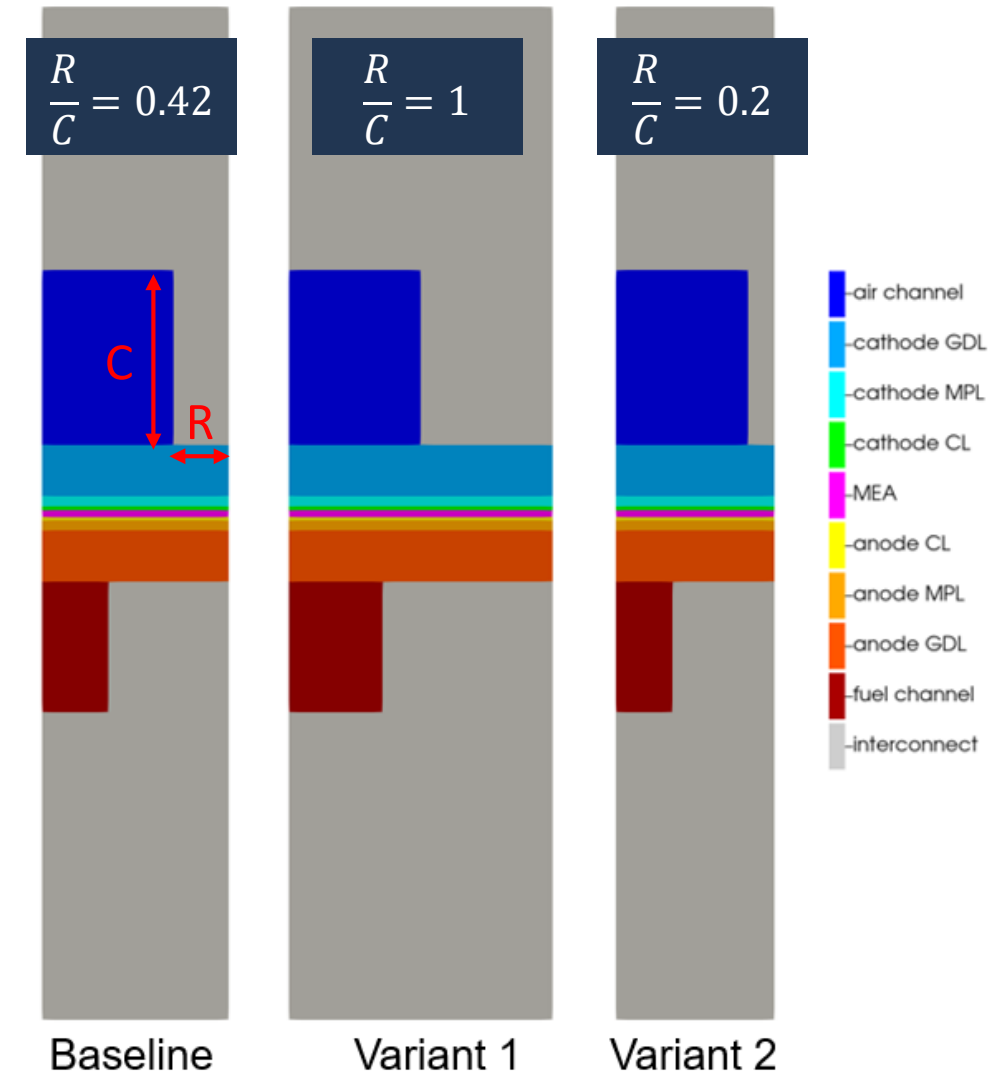
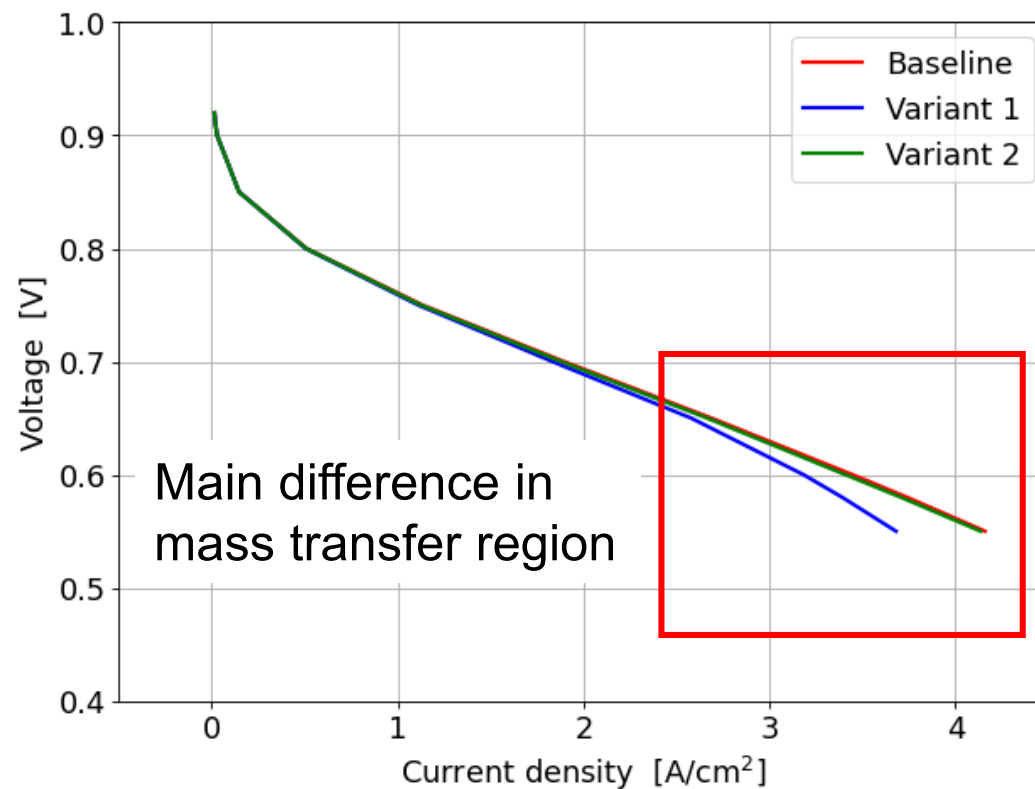
Log scale
→
High voltages



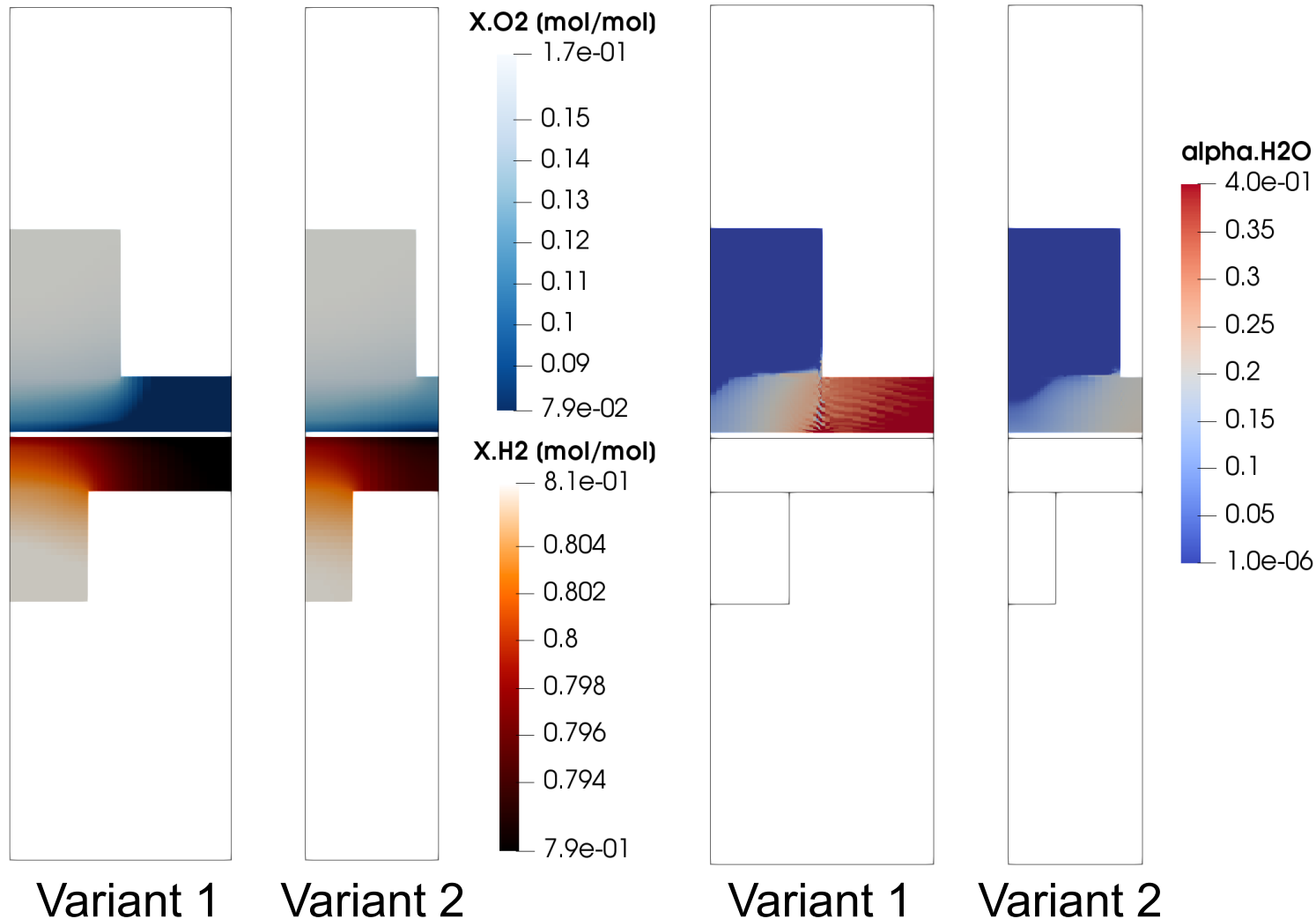
- A good agreement between numerical simulations and experiments is observed.
- The PtOx formation has a great impact on PEM performances at high voltages.

A variation of the rib to channel (R/C) ratio is imposed.

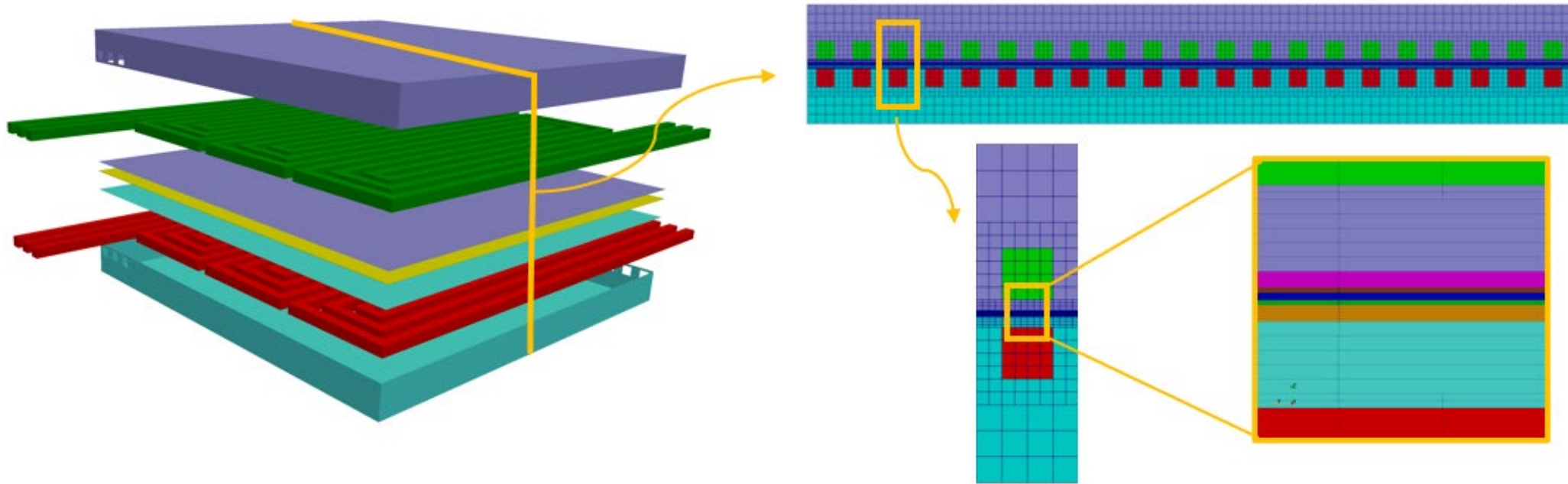
A comparison of performances with **constant reactants mass flow rate over the active surface area** is carried out.



V = 0.55 V



- Low **O₂ transport** in rib region for variant 1
- **Water management** issues arise for variant 1
- Trade-off between reactants diffusion and electron transport in GDL must be found.

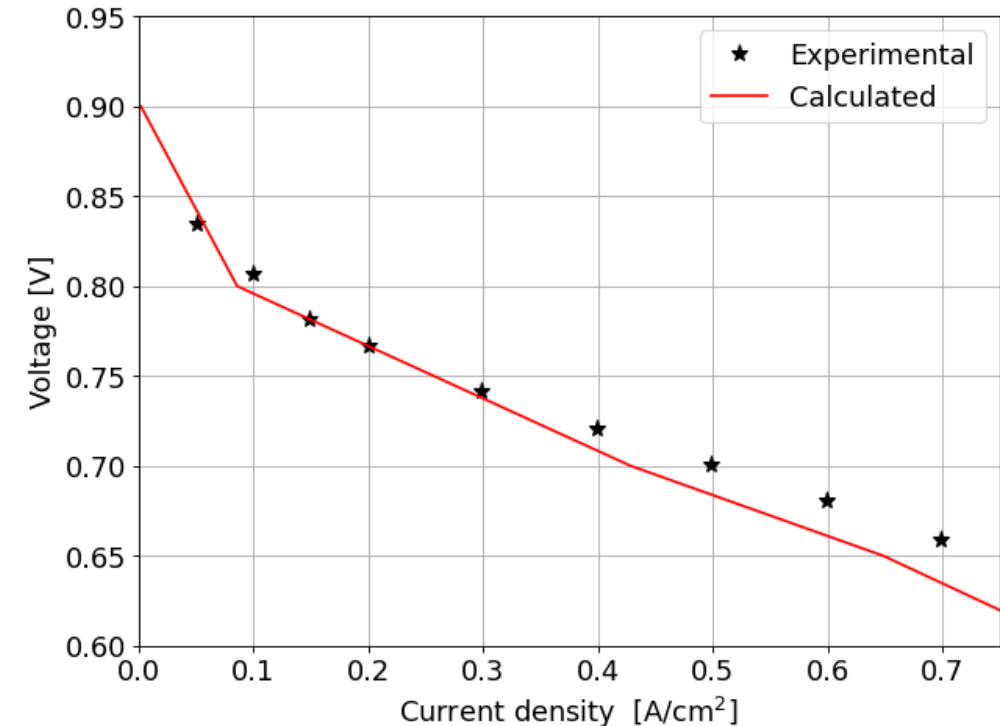


- It's a **serpentine flow field** configuration, featuring 3 channel each.
- An ECSA of 17.64 cm^2 is simulated.
- Single phase is assumed at cathode side.

Computational domain:
 $2.3 \cdot 10^6$ polyhedral cells

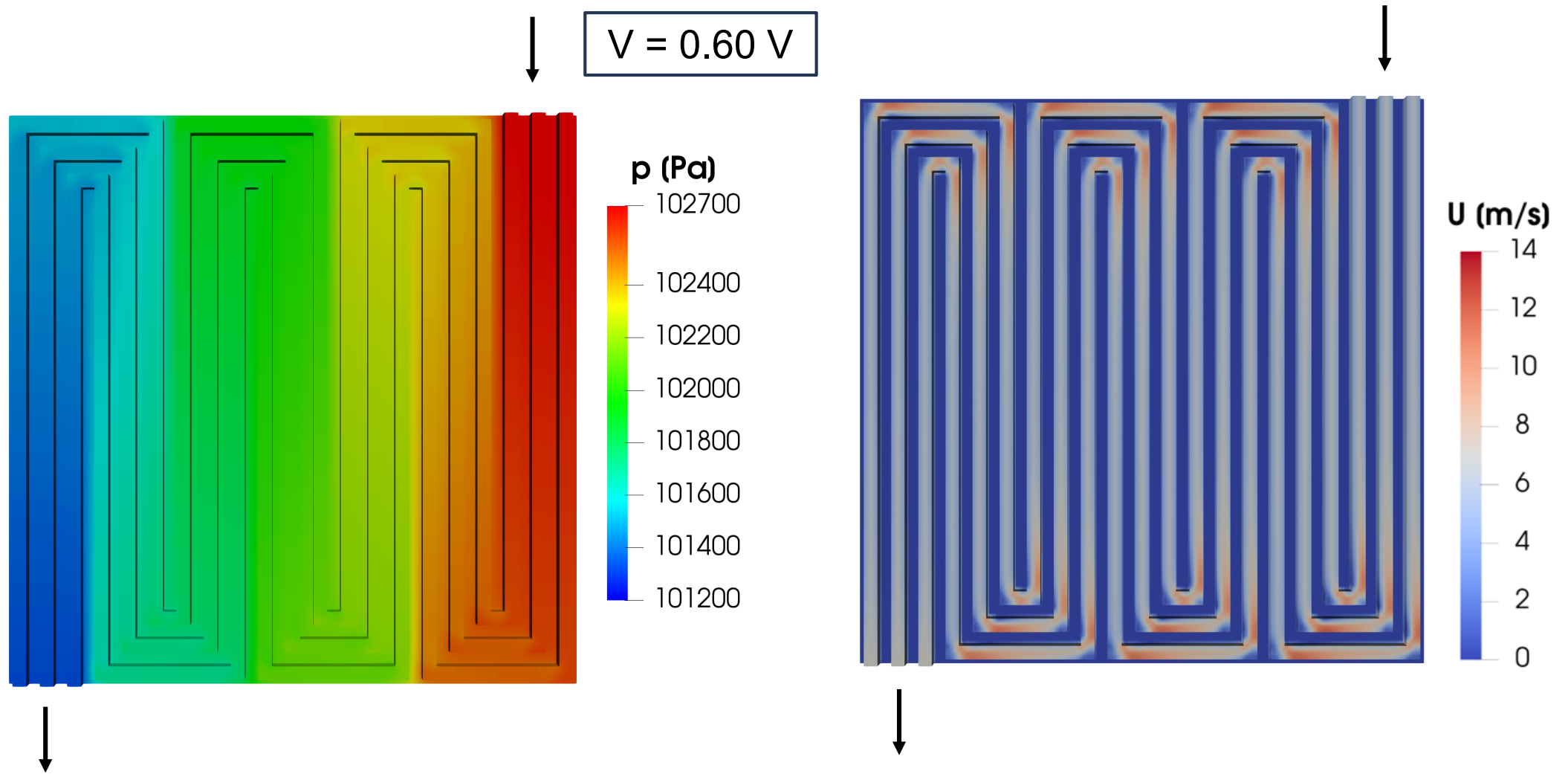
Operating conditions

Anodic and cathodic RH in	90%
Anode inlet pressure	1 bar
Cathode inlet pressure	1 bar
Operating temperature	70°C
H ₂ stoichiometry	1.2
O ₂ stoichiometry	2.5

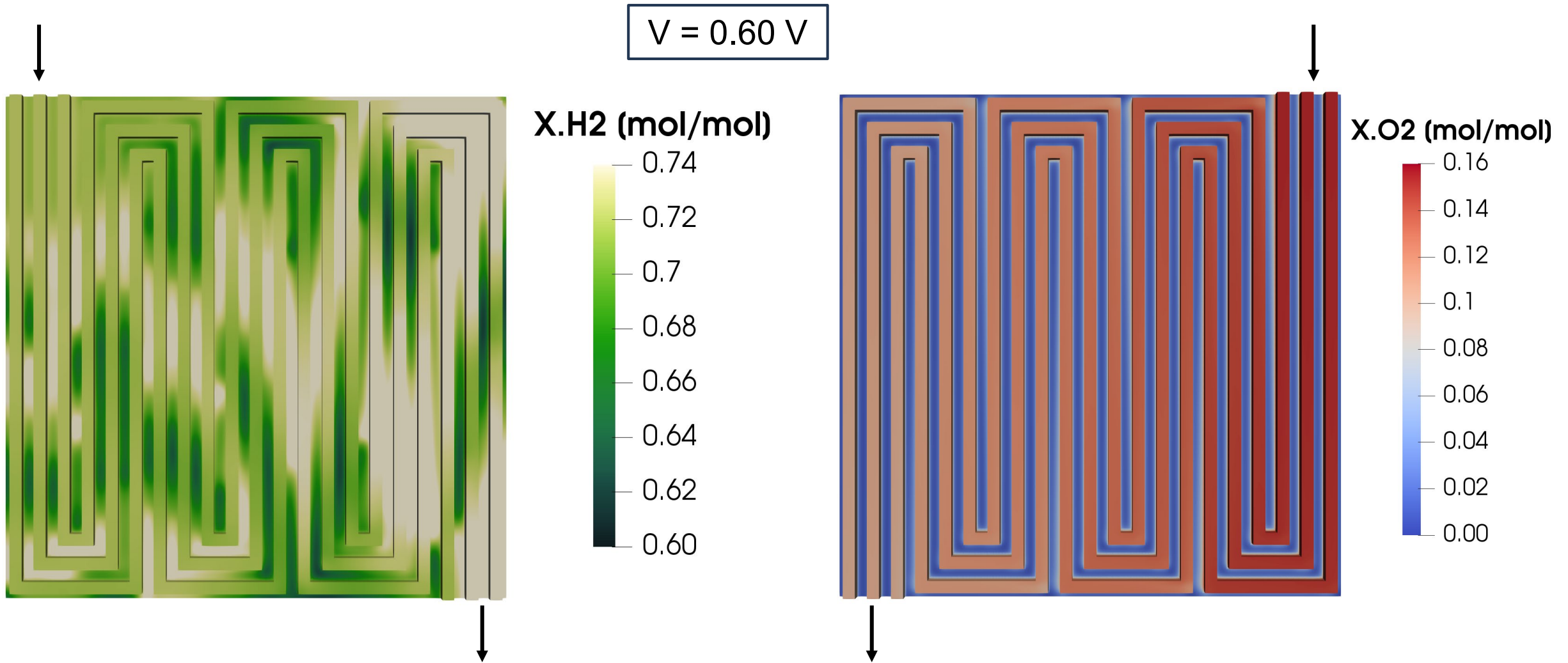


- **Low stoichiometries** are used for both anode and cathode sides.
- For low current densities, a good agreement between numerical simulations and experiments is observed.

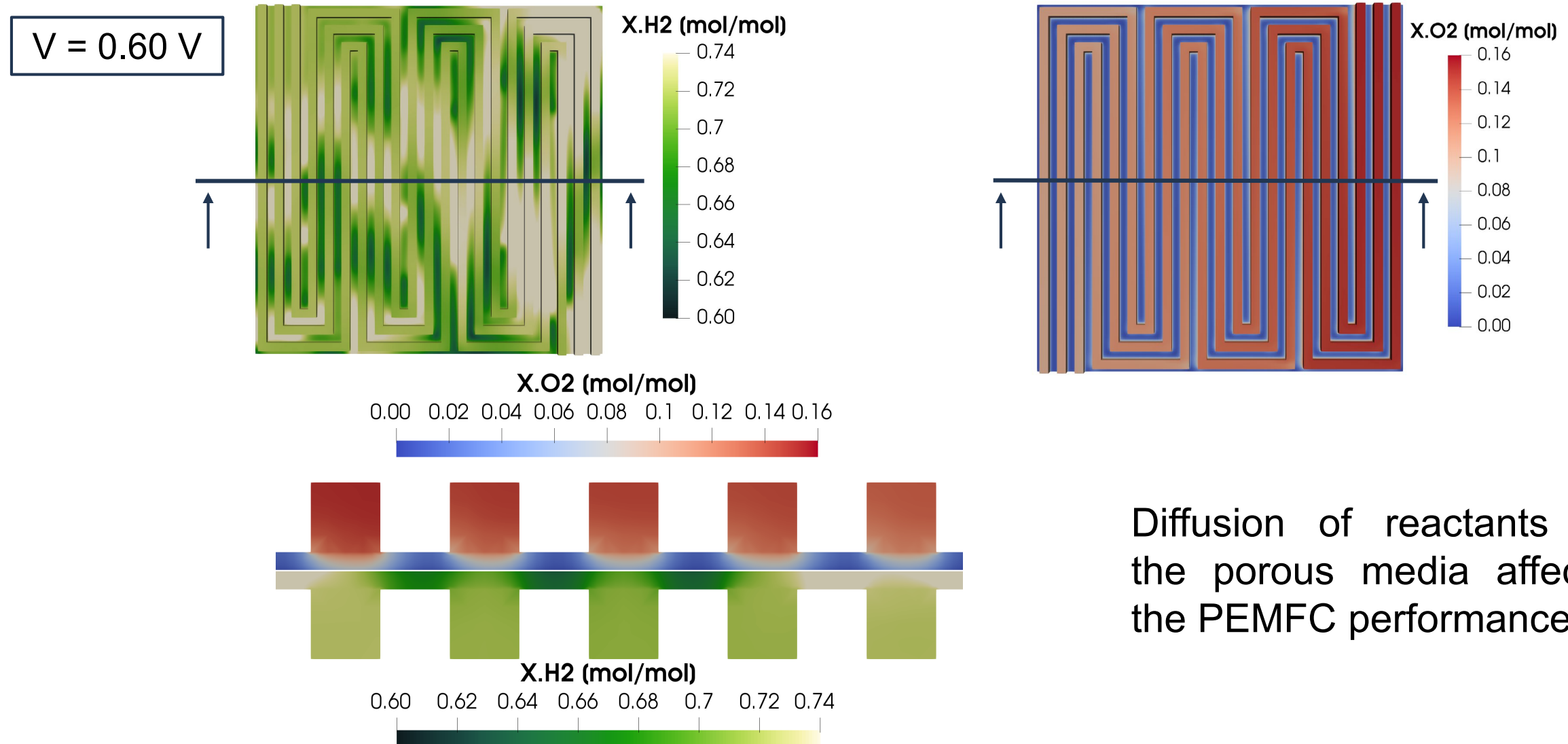
Experimental data available in [2]: N. Weber, L. et al., Open-source Computational Model for Polymer Electrolyte Fuel Cells, OpenFOAM® J. 3 (2023) 26–48. <https://doi.org/10.51560/ofj.v3.50>.



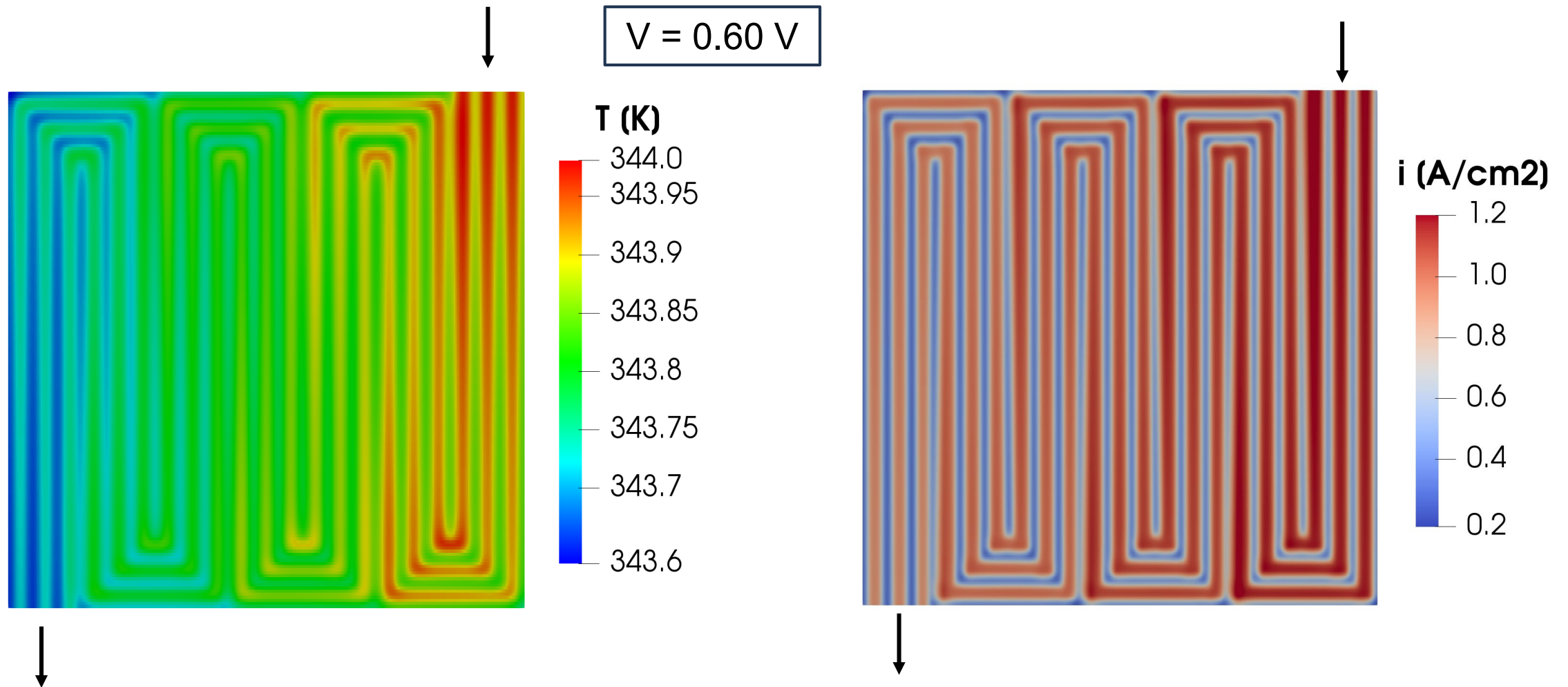
Pressure and velocity of the cathodic channel



Hydrogen and oxygen concentrations in the anodic and cathodic channels



Diffusion of reactants in the porous media affects the PEMFC performances



Temperature and current density in the membrane



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Conclusion

An open-source code allows the **implementation** of the different **degradation mechanisms** that cause decrease of performances (e.g. PtOx formation)

PEMFC CFD modeling can be used to evaluate physical quantities **in-plane** and **through-plane distributions** that determine the component performances

The methodology can be adopted to **improve PEMFCs performances** and to reduce degradation

Next steps

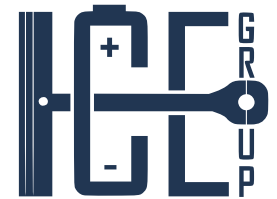
Study of **new channel geometries** (wave shaped or tapered channels) to optimize reactants diffusion, water management will be carried out

Application of the methodology at the **device scale**

Thanks for the attention!



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