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6th Two-Day Meeting on Propulsion Simulations Using OpenFOAM Technology

Combustion models for hydrogen and ammonia
operating under premixed and diffusive dual-fuel
combustion modes

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Acknowledgments



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Background

Future of CI Engines

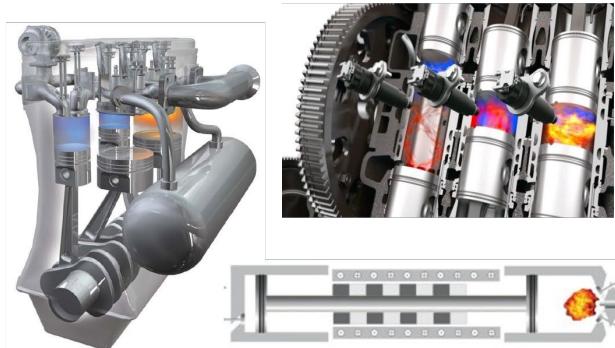
- Efficiency increase
- Reduction of emissions
- New applications



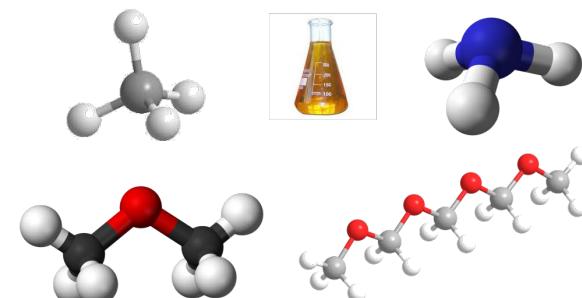
Hydrogen engines



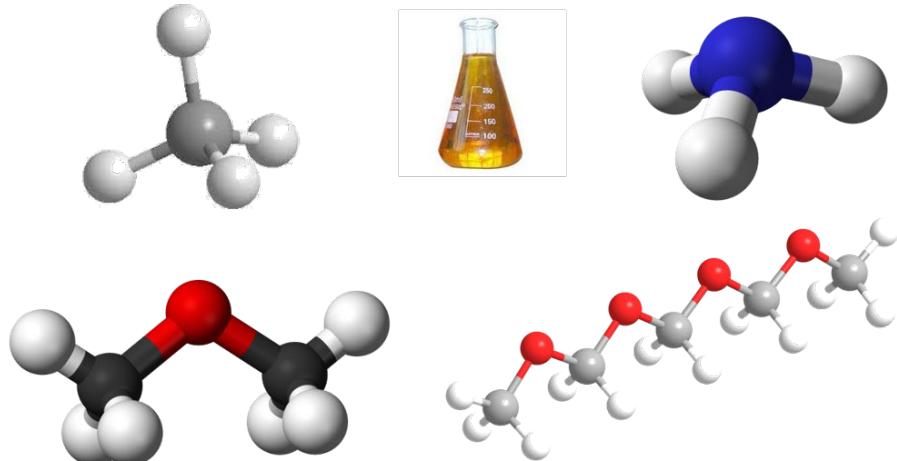
New engine concepts



Alternative fuels



Alternative fuels



- H_2 and NH_3 potential: maritime/long-haul transport, off-road, power-generation
- Efficient conversion of H_2 and NH_3 is crucial: conventional combustion systems are not completely suitable (knock, ON, backfire, flame speed)
- **Dual-fuel combustion:** an interesting solution to burn efficiently low-carbon fuels under different modes.

New engines... which models?

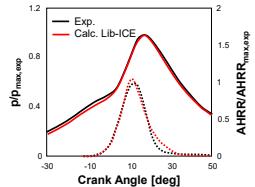
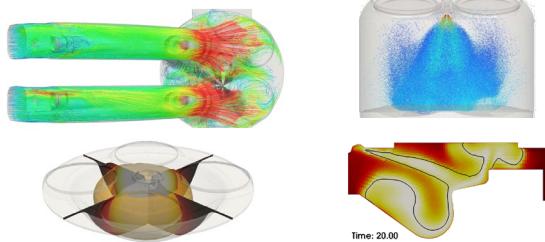
- Including the fuel-to-fuel interaction: kinetics, mixing
- Computationally efficient

Modeling methodology and validation:

- **H2DDI** : Hydrogen-Diesel Direct Injection combustion
- **Ammonia**
 - Spark-ignition with H₂ active prechamber

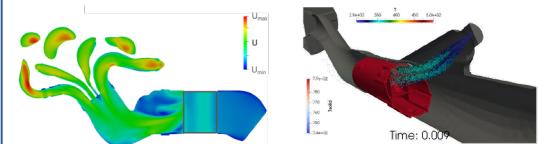
Lib-ICE : engines (and more...) in OpenFOAM

Internal combustion engines

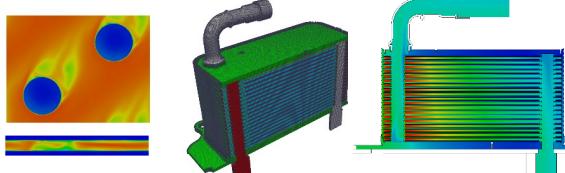


LibICE

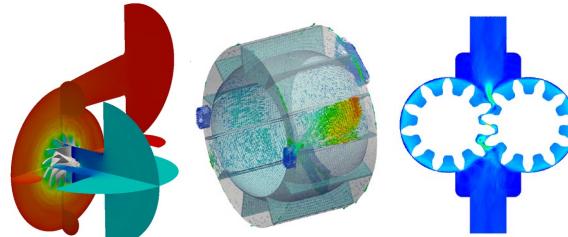
After treatment systems



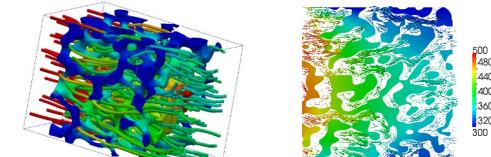
Thermal management



Fluid machines

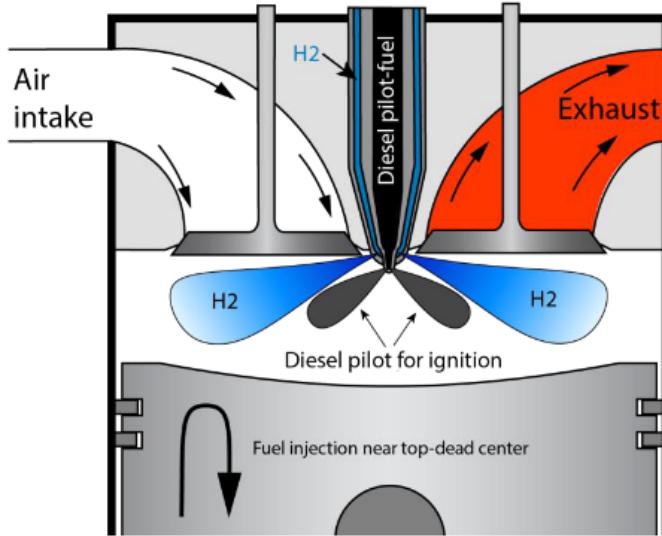


Porous media



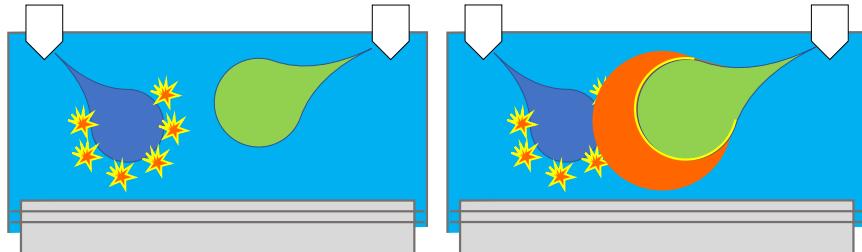
H_2 Diesel Dual-fuel direct injection (H2DDI)

**High-pressure (100-600bar) direct-inj.
Pilot-fuel or pre-chamber ignition**



Key challenges: High-pressure pump, NOx, fuel compression energy

Source Sandia



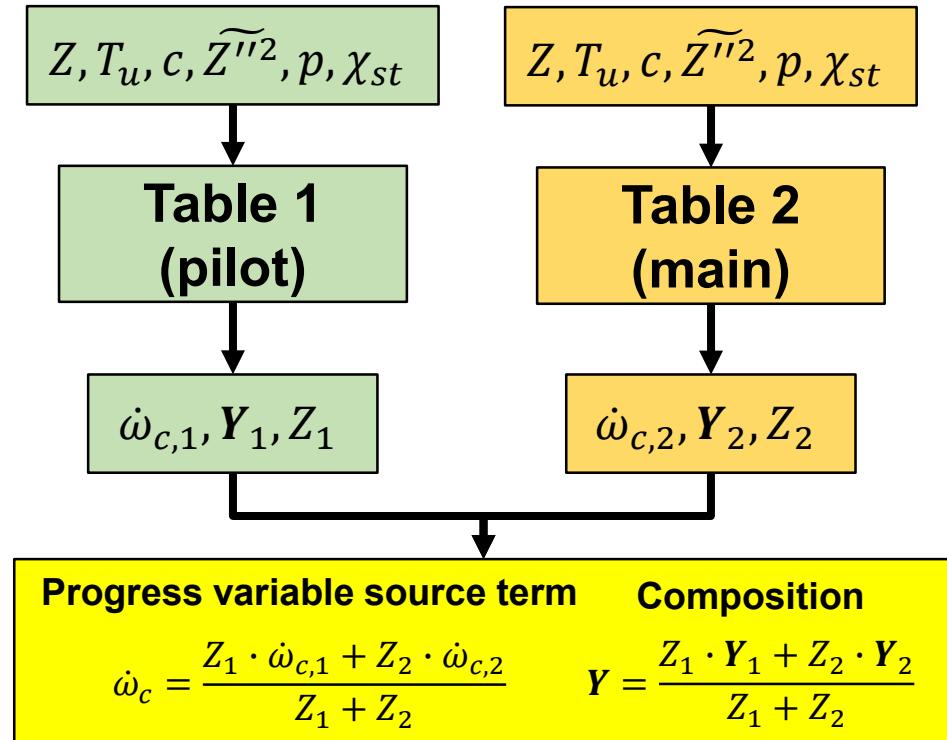
⇒ **Best efficiency, power density and transient response.**

Modeling challenges

- Ignition of the pilot fuel and main jet;
- Effect of injection strategy (timing and combination of pilot + main) producing different combustion modes;

Pilot fuel ignited before interacting with the main jet

- Combustion model: tabulated kinetics (FGM)
- Separated tables for Fuel 1 (pilot) and Fuel 2 (main)
- Ignition via progress variable convection and diffusion
- Tabulated flame structures:
 - Fuel 1 (pilot) : diffusion flamelet
 - Fuel 2 (main): homogeneous constant-pressure reactor



H2DDI combustion model: TCI

Presumed PDF (PDF + FGM)

$$\psi = (Y_i, c, \dot{\omega}_c, h, h_u)$$

$$\tilde{\psi}_\alpha = \int_0^1 \int_Z \psi_\alpha(Z) \beta(\tilde{Z}, \widetilde{Z''}^2) \delta(c) dz dc$$

- Mixture fraction: β distribution
- Progress variable: δ distribution

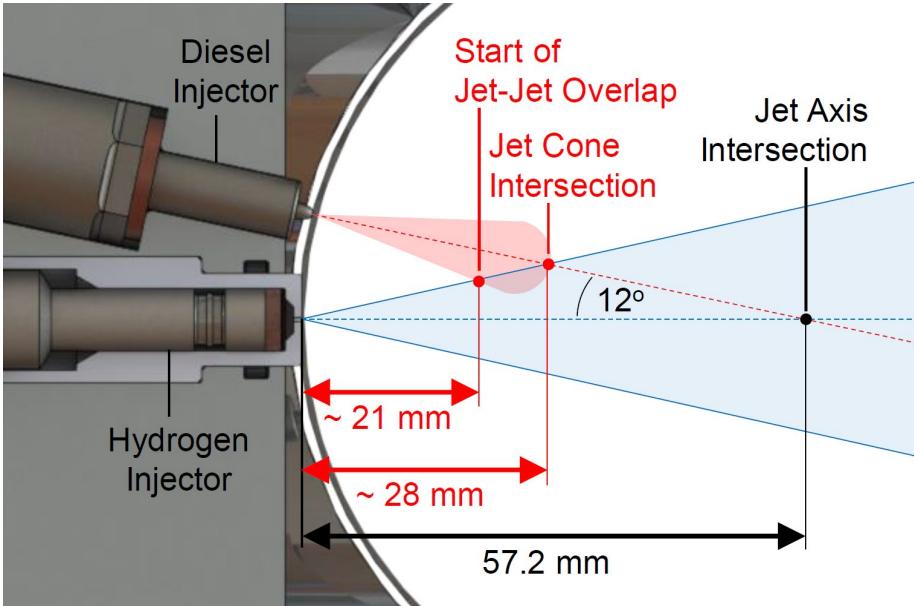
Eulerian Monte-Carlo Fields (EMCF+PDF)

- Stochastic fields $\xi^{(j)}$**

$$\xi^{(j)} = (Y_i^{(j)}, c^{(j)}, \dot{\omega}_c^{(j)}) \rightarrow \tilde{\psi}_a = \frac{1}{N_s} \sum_{j=1}^{N_s} \xi_a^{(j)}$$

- Stochastic differential equations**

$$\begin{aligned} d\bar{\rho}\xi_a^{(j)} &= -\frac{\partial \bar{\rho}\tilde{u}_i \xi_a^{(j)}}{\partial x_i} dt + \frac{\partial}{\partial x_i} \left[(\Gamma + \Gamma_t) \frac{\partial \xi_a^{(j)}}{\partial x_i} \right] dt \\ &\quad + \frac{1}{2} \bar{\rho} C_\phi \frac{\varepsilon}{k} (\xi_a^{(j)} - \tilde{\psi}_a) dt \xrightarrow{\text{Mixing}} \\ &\quad + \bar{\rho} \sqrt{2(\Gamma + \Gamma_t)} \frac{\partial \xi_a^{(j)}}{\partial x_i} dW_i \xrightarrow{\text{Stochastic term}} \\ &\quad + \dot{S}_{spray} dt + \dot{S}_{FGM} dt + \dot{S}_p dt \end{aligned}$$



$T_{amb} = 890 \text{ K}, p_{amb} = 5.2 \text{ MPa}, O_2\% = 21\%$		
Fuel	nC_7H_{16}	H_2
Nozzle diameter [mm]	0.105	0.58
Fuel pressure [MPa]	70	20
Injection duration [ms]	0.7	3.3
Mass injected [mg]	0.99	5.28
Energy share [%]	6	94

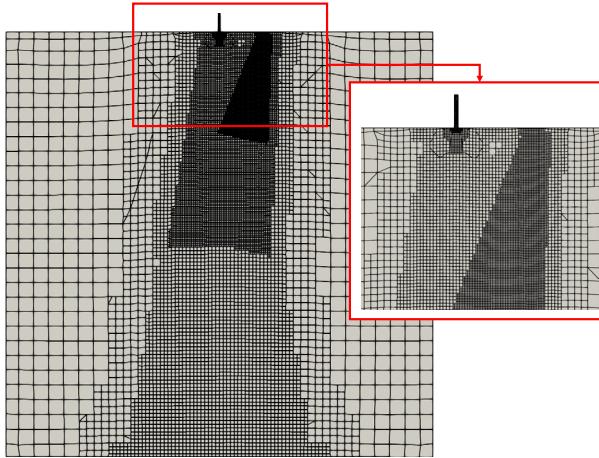
		Dwell time		Injection strategy
		Pilot	Main	
1	H-0.07-ms-D	0.07 ms	-	Main-Pilot
2	H-2.07-ms-D	2.07 ms	-	Main-Pilot
3	D-1.93-ms-H	-	1.93 ms	Pilot-Main

Combustion analysis:

- Vessel pressure measurement
- High-speed Schlieren

H2DDI combustion : case setup

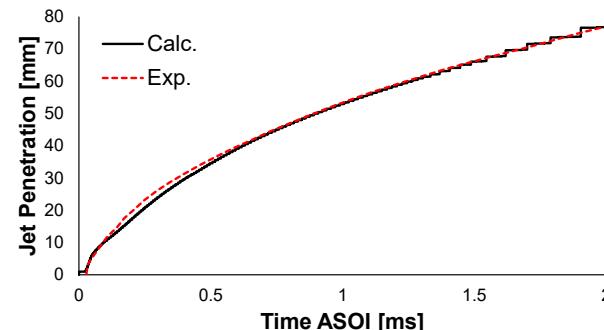
Computational mesh



- Full vessel geometry;
- 450'000 cells;
- Local refinements: jets evolution and interactions

CFD sub-models

- Turbulence: $k - \varepsilon$ ($C_1 = 1.5$);
- Spray model: lagrangian
 - Injection profile: ECN;
 - Breakup model: KHRT;
- Hydrogen jet: flow rate profile tuned to match the exp. jet penetration



Combustion model

Tabulation

- Skeletal nC₇H₁₆ mechanism
- Ranges:
 - $T_{ox} = 700\text{--}1200\text{ K}$
 - $p = 4\text{--}7\text{ MPa}$
 - $\phi = 0.05\text{--}6$
 - $\chi_{st} = 1\text{--}200\text{ s}^{-1}$
- Flamelet table nC₇H₁₆: Lib-ICE utility + DLBFoam;
- Homogeneous reactor H₂ table: OpenSMOKE utility.

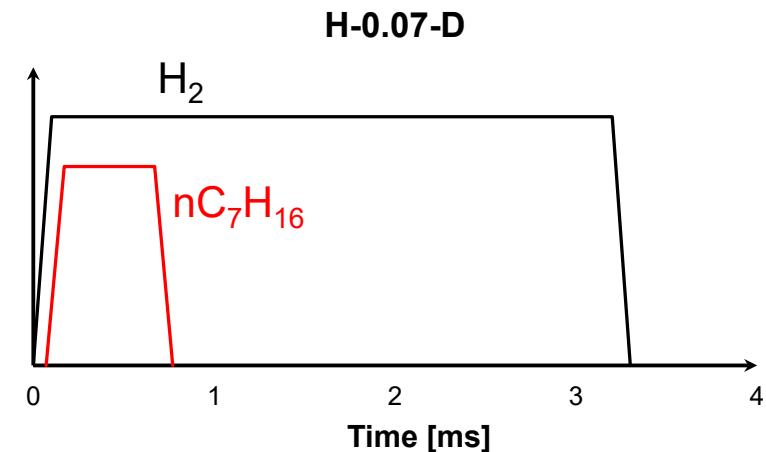
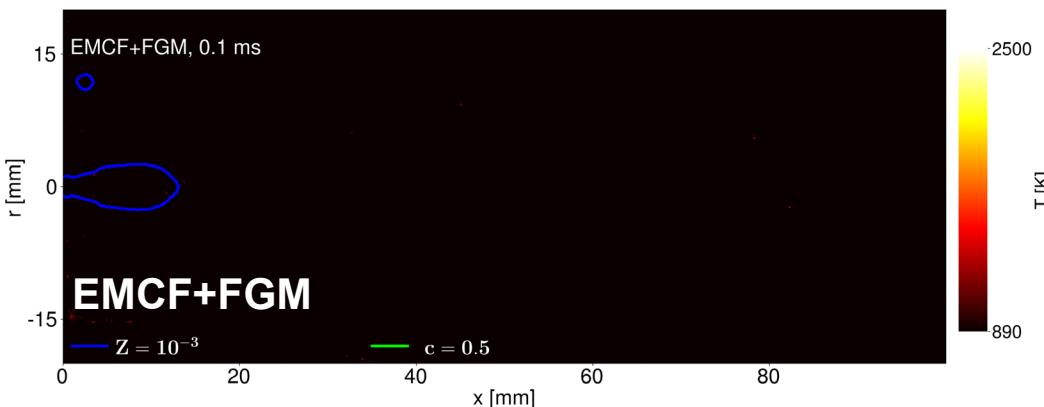
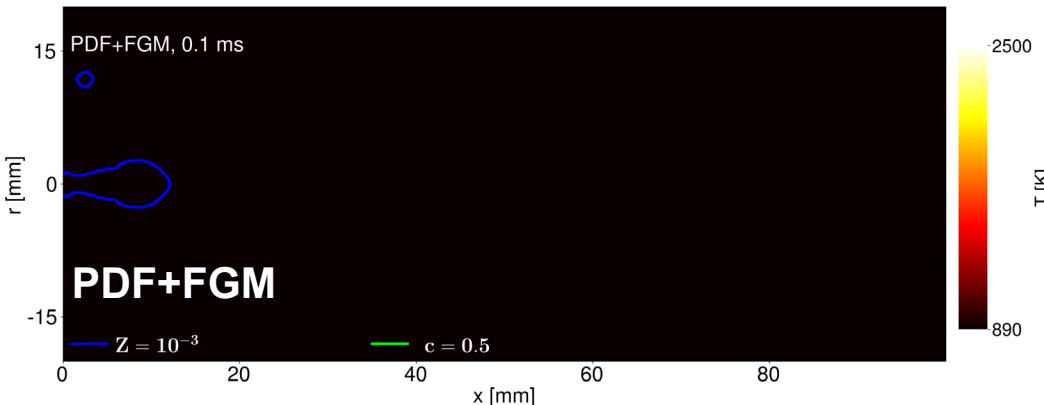
EMCF

- 16 stochastic fields

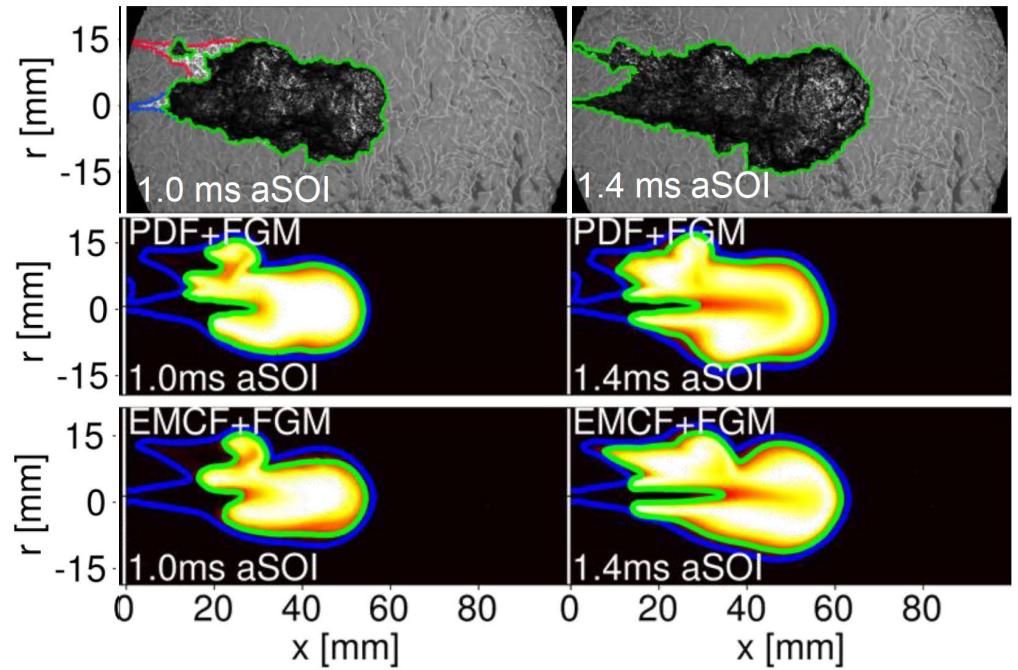
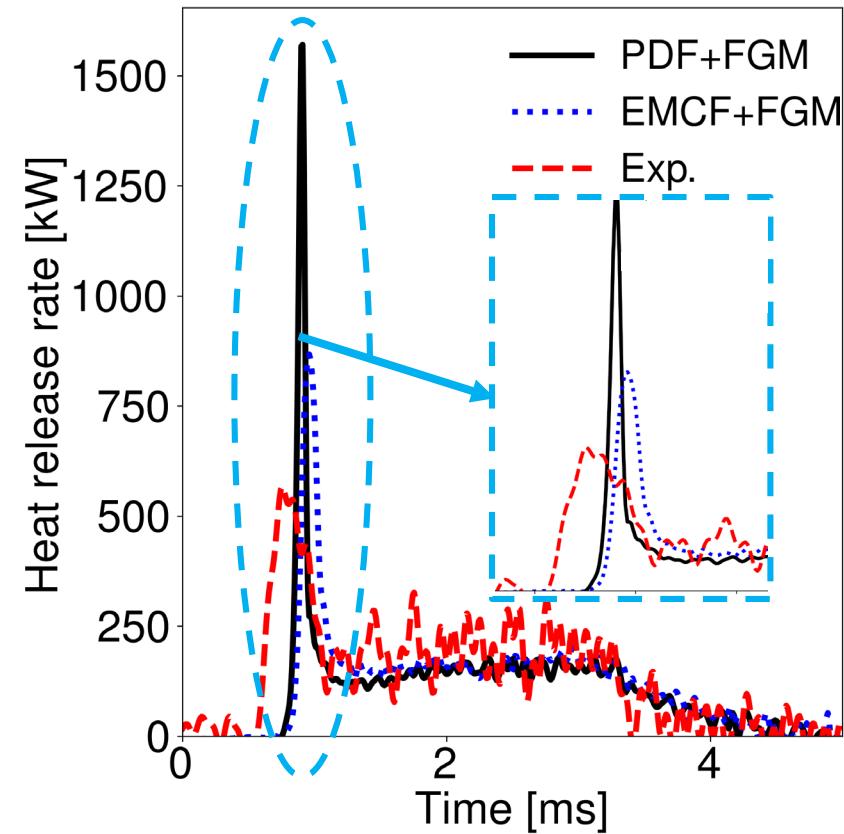
Stagni et al., *Skeletal mechanism reduction through species-targeted sensitivity analysis*, Combust. Flame

Morev I., et al., *Fast reactive flow simulations using analytical Jacobian and dynamic load balancing in OpenFOAM* (2022) Phys. Fluids

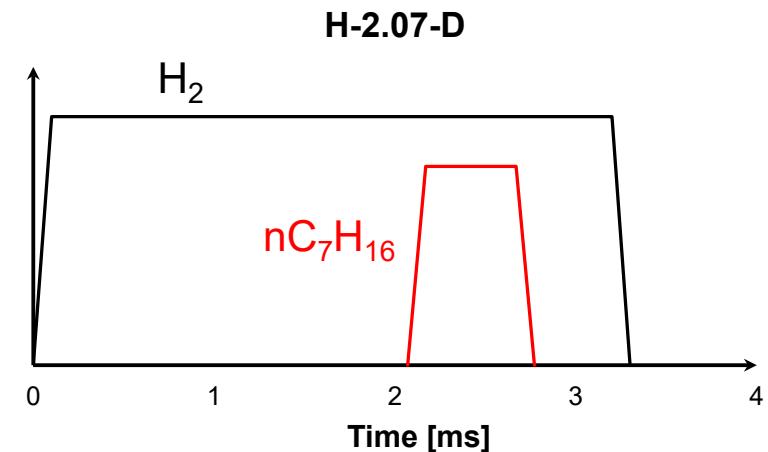
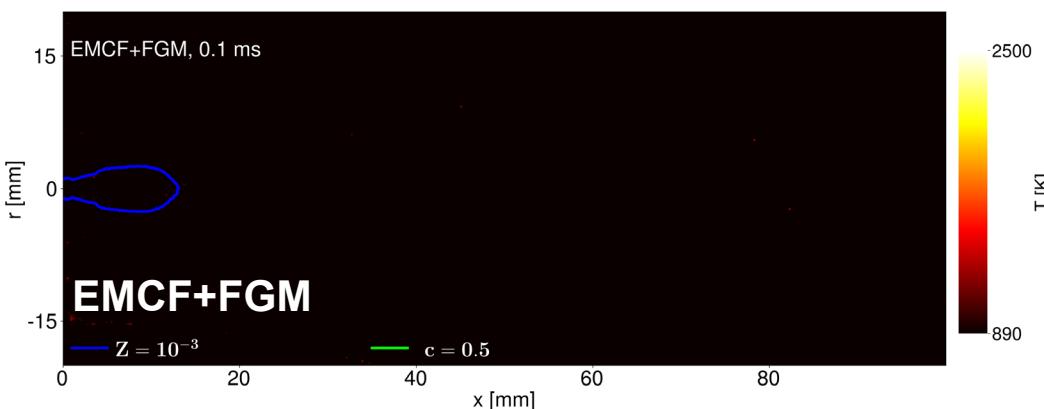
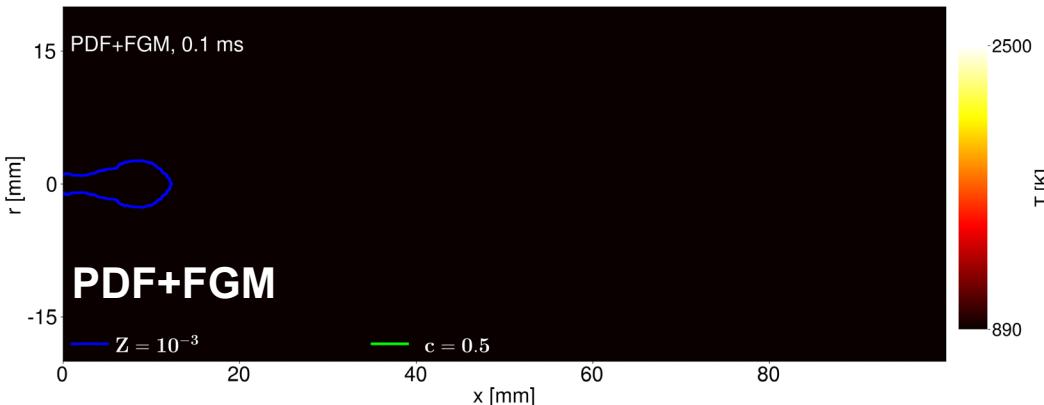
A. Cuoci, et al., *OpenSMOKE++: An object-oriented framework for the numerical modeling of reactive systems with detailed kinetic mechanisms* (2015) Comput. Phys. Comm.



- nC_7H_{16} and H_2 burning in a diffusive mode;

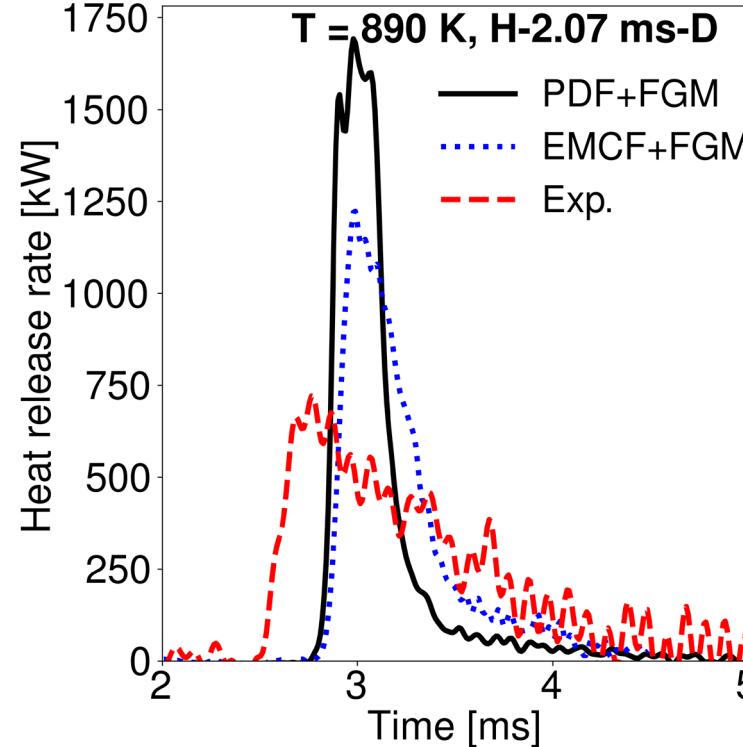
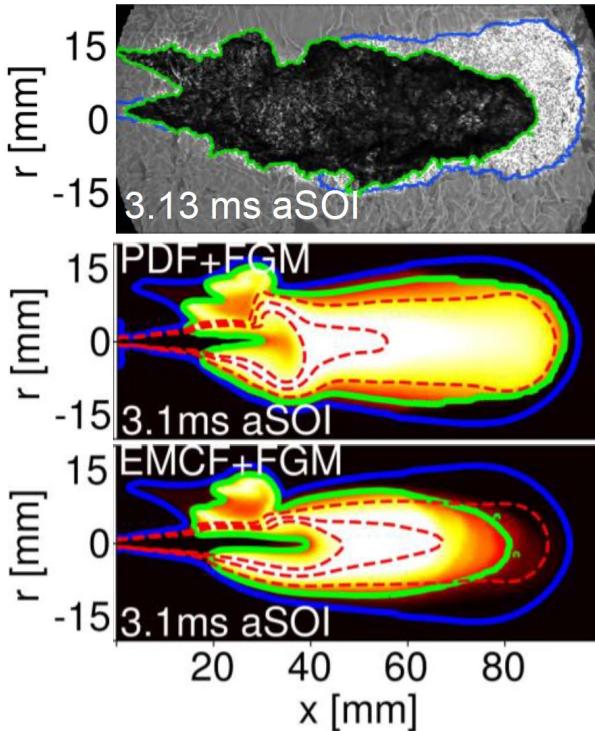


- Overestimated $n\text{C}_7\text{H}_{16}$ ignition delay
- Diffusive mode burning correctly estimated
- EMCF+FGM : better prediction of the flame morphology



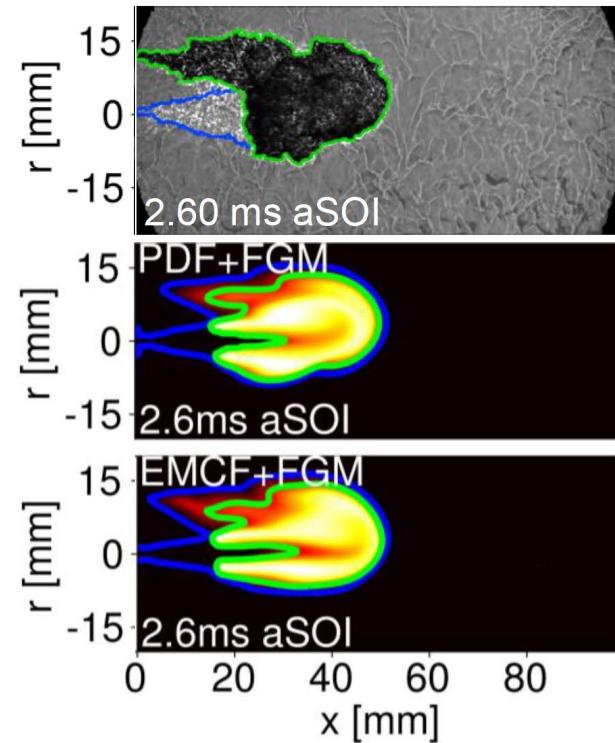
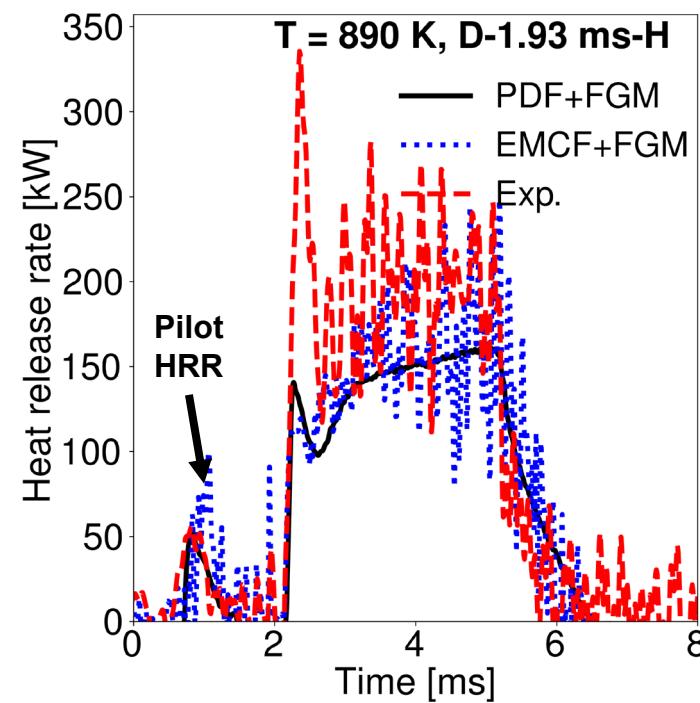
- Pilot nC_7H_{16} ignition produces H_2 partially premixed combustion

H_2 partially-premixed combustion

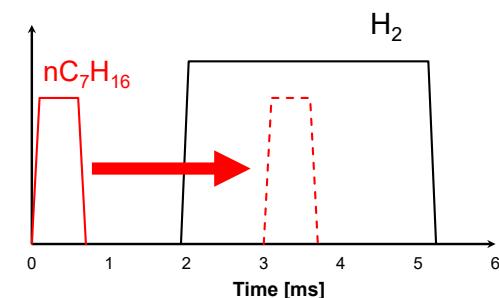


- EMCF+FGM : better estimation of AHRR and combustion duration;
- Results still affected by overestimated $n\text{C}_7\text{H}_{16}$ ignition delay;
- “Conventional” fuel kinetics even more important in dual-fuel combustion simulations.

H_2 injected 1 ms after $n\text{C}_7\text{H}_{16}$ ignition

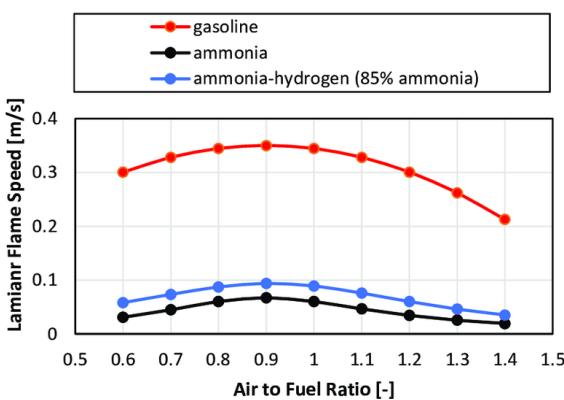


Diffusive combustion correctly estimated rather well in a wide range of $n\text{C}_7\text{H}_{16}$ SOI

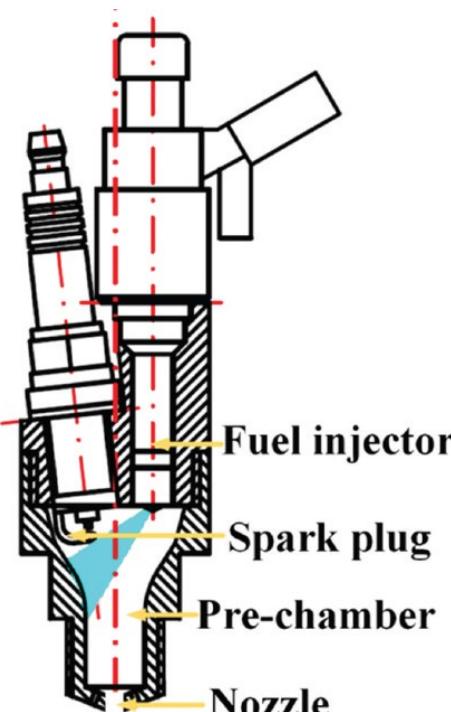


NH₃ premixed combustion in IC engines

- Ammonia is an ideal candidate as future energy carrier;
- Limitation: low flame speed, high ignition energy.



H₂-fueled active prechamber in ammonia SI engines



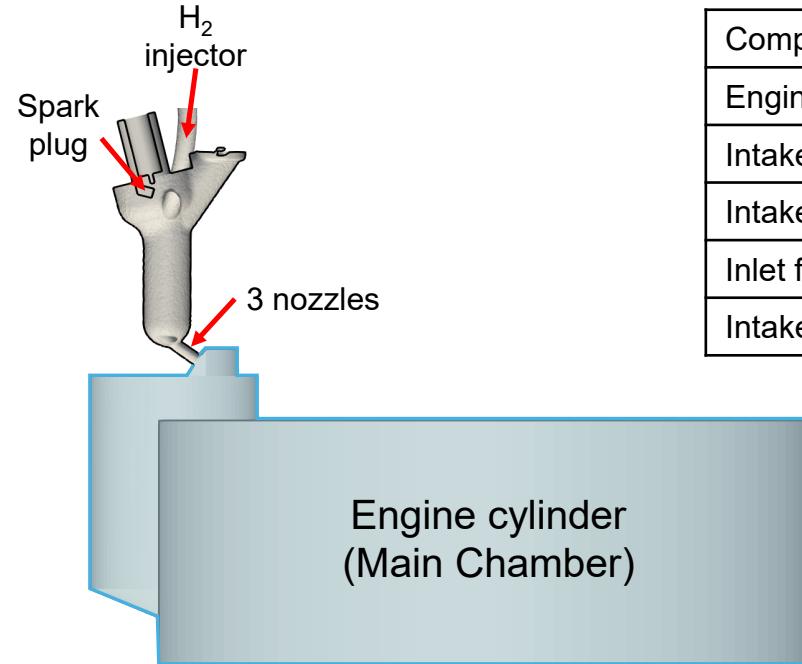
Solution to compensate the low NH₃ laminar flame speed:

- Volumetric ignition concept (turbulent jet ignition)
- High H₂ reactivity

Effective with reduced amount of H₂/NH₃ ratio:

- Possibility to use an on-board fuel-reformer

CFR Engine with side-mounted active prechamber



Compression ratio	16:1
Engine speed [rpm]	900
Intake pressure [bar]	0.93
Intake temperature [°C]	60
Inlet fuel	100% NH ₃
Intake Equivalence Ratio [-]	1

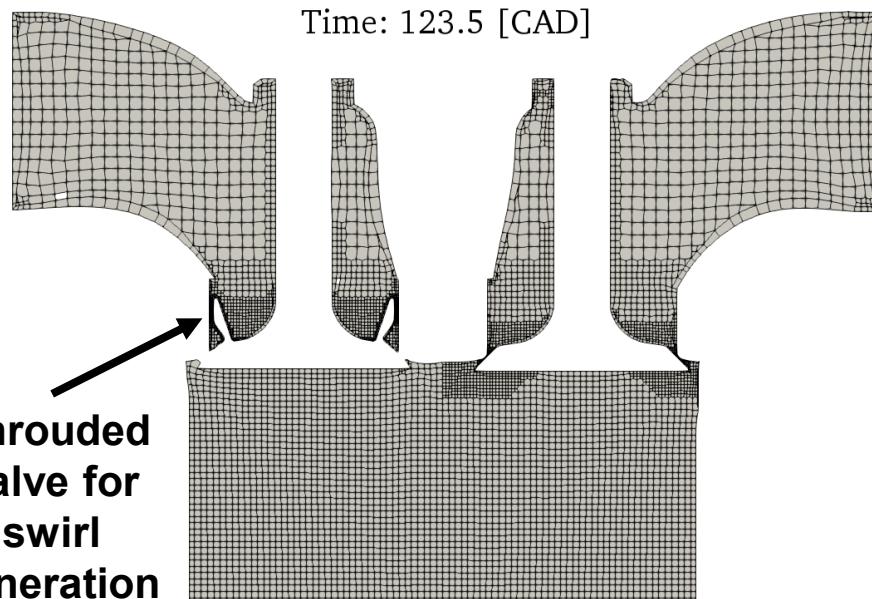
Pre-chamber fuel	H ₂
Injection Pressure [bar]	38
Fuel temperature [°C]	37
Intake temperature [°C]	60

Effects of H₂ injection strategy

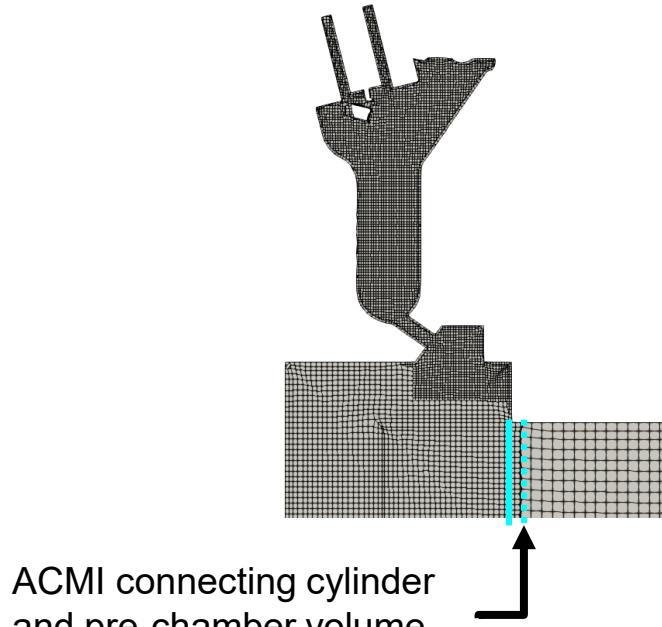
	Inection duration [ms]	SOI [CAD BTDC]	SA [CAD BTDC]	H ₂ /NH ₃ ER [MJ _{H₂} /MJ _{NH₃}]
Baseline	1	70	20	1.92%
Delayed	1	30	20	1.99%
Double	2	70	20	3.48%

Computational mesh details

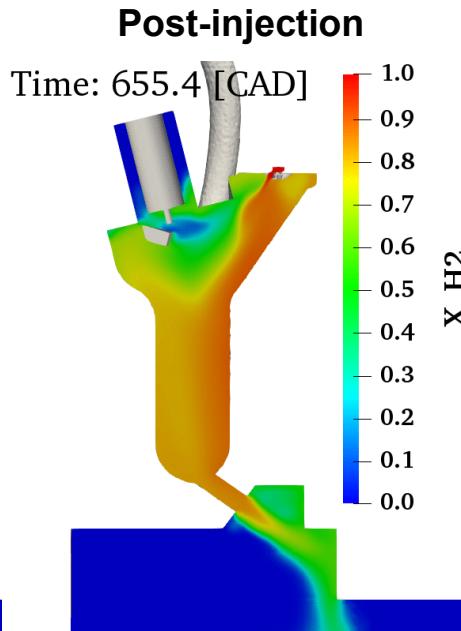
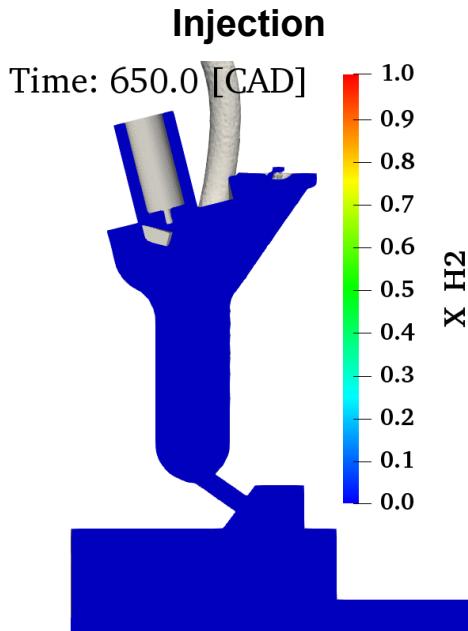
Mesh motion



Pre-chamber

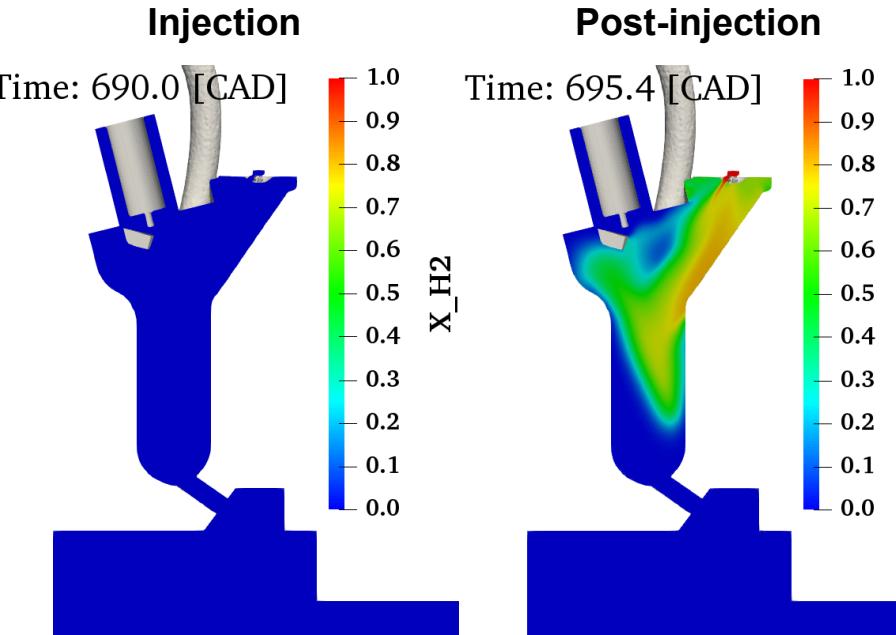


Baseline (SOI = 650)



H₂ leaves the prechamber during injection

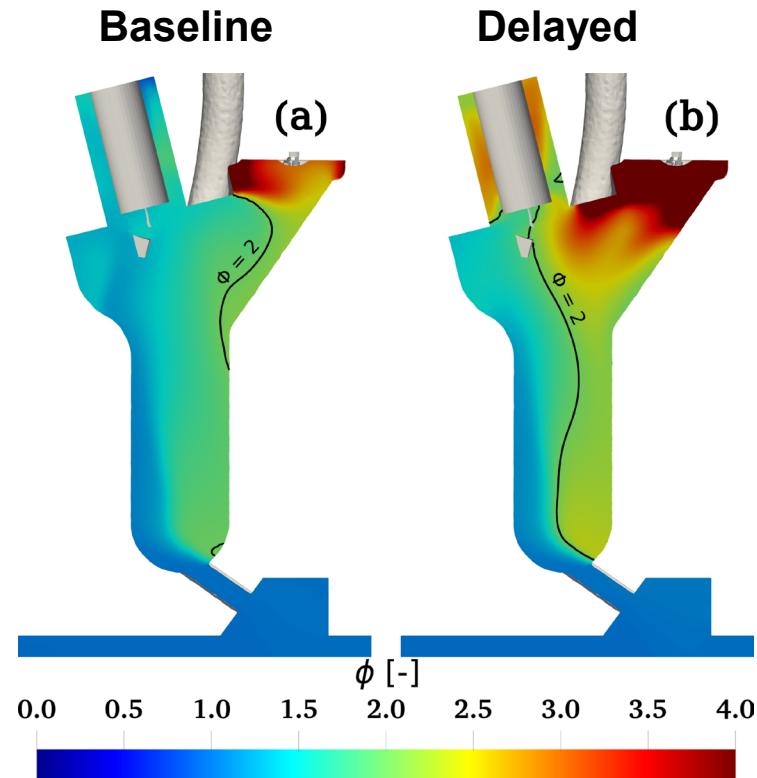
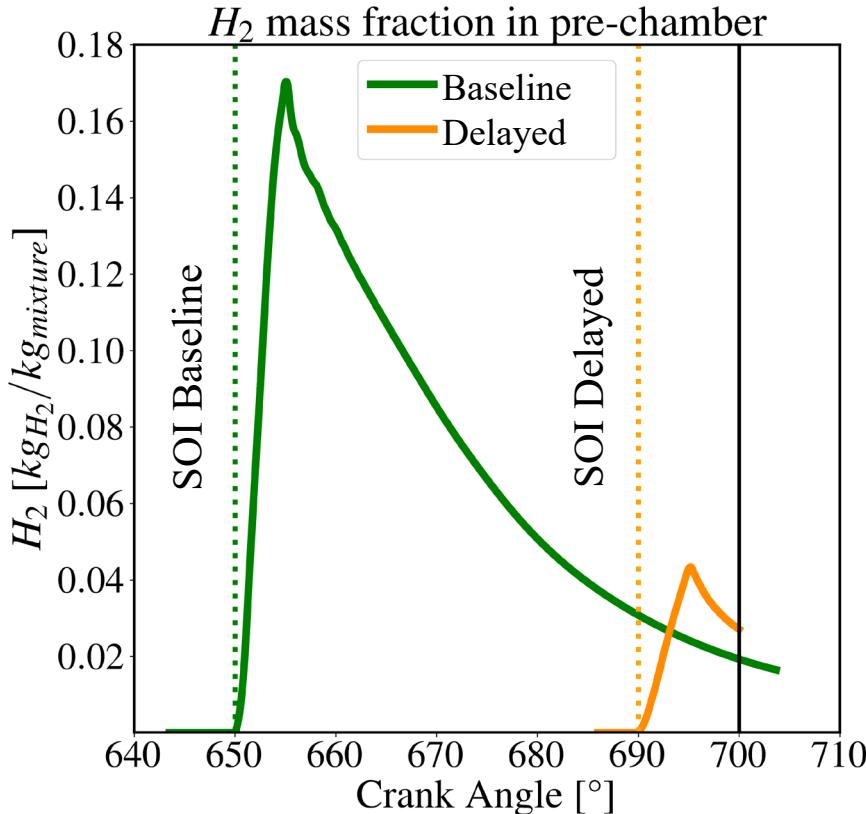
Delayed (SOI = 690)



H₂ remains in the prechamber

NH₃ spark-ignition engine with active H₂ prechamber

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Rgress variable transport equation

$$\frac{\partial \rho b}{\partial t} + \nabla \cdot (\rho \mathbf{U} b) - \nabla \cdot (\mu_t \nabla b) = \underbrace{\rho_u S_u \Xi |\nabla b|}_{\text{Turbulent flame speed}} + \underbrace{\dot{\omega}_{ign}}_{\text{Ignition}}$$

- b : unburned gas mass fraction
- Ξ : flame wrinkle factor (S_t/S_u)
- S_u : laminar flame speed
- $\dot{\omega}_{ign}$: ignition source term

Ignition: deposition model

$$\dot{\omega}_{ign} = \frac{C_s \rho_u b}{\Delta t_{ign}}$$

- C_s : user-defined
- Δt_{ign} ignition duration
- ρ_u is the unburned gas density

$$S_t = S_u \Xi$$

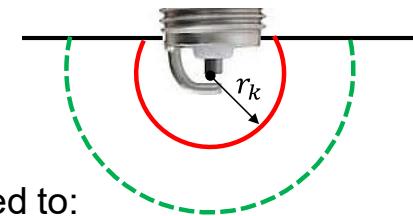
$$\Xi = 1 + f \cdot (\Xi_{eq} - 1)$$

$$\text{Gulder: } \Xi_{eq} = 1 + C \cdot \sqrt{\frac{u'}{S_u}} R_\eta$$

Turbulent combustion

Transition factor f related to:

- turbulence intensity u'
- turbulent integral length L_i
- flame radius r_k , estimated from a 0-D model
- flame stretch factor I :
 - Laminar $r_k < C_{Tay} \cdot \lambda$
 - Turbulent $r_k > C_{Tay} \cdot \lambda$



Laminar flame speed of hydrogen-ammonia mixtures

Correlation for H₂-NH₃ mixtures

$$S_u = S_{u0}(\phi) \left(\frac{T_u}{T_0} \right)^m \left(\frac{p}{p_0} \right)^n$$

- Parameters m and n are ϕ -dependent;
- $S_{u0}(\phi)$ limited validity ($\phi < 1.5$), extension required

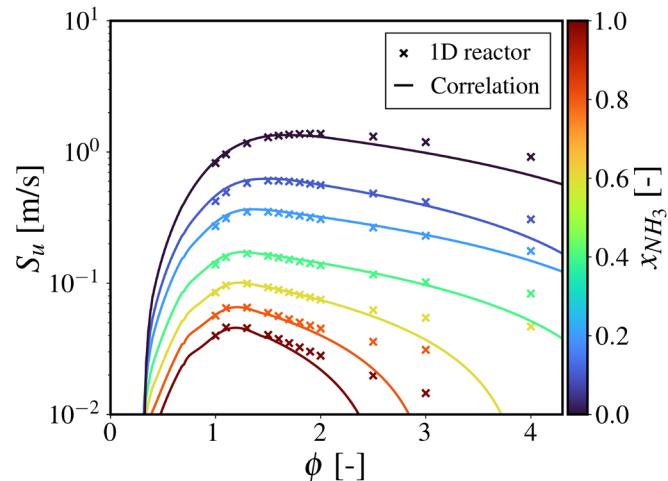
V. Pessina et al., *Laminar flame speed correlations of ammonia/hydrogen mixtures at high pressure and temperature for combustion modeling applications* (2022) Int. J. Hydrogen Energ.

Extension for rich mixtures ($\phi > 1.5$)

S_{u0} correlation for $\phi > 1.5$:

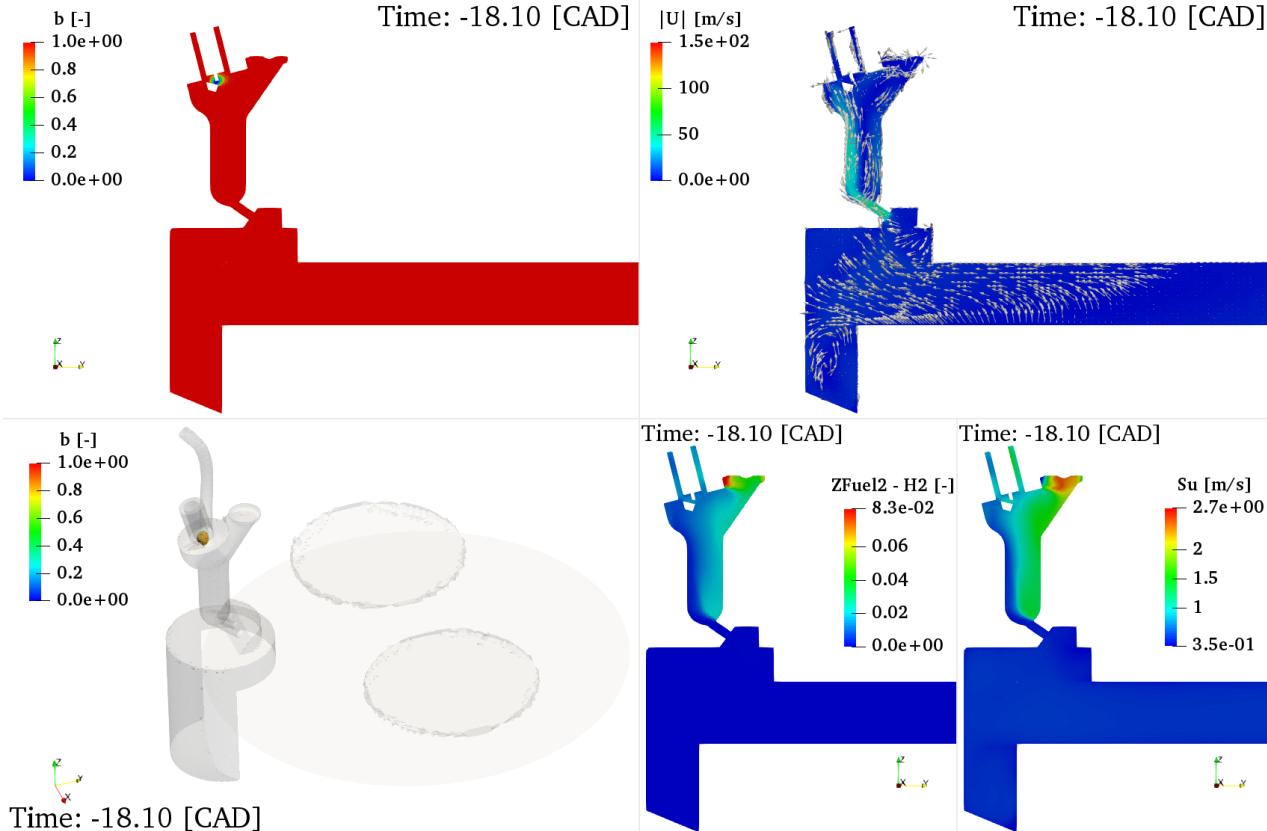
$$S_{u0} = \sum_{i=0}^5 a_i(x_{NH_3}, \phi) \phi^i$$

- Verified with 1D laminar flame speed simulations of NH₃-H₂ mixtures



Ravi et al., *Laminar flame speed correlations for pure-hydrogen and high-hydrogen content syngas blends with various diluents* (2012) Int. J. Hydrogen Energ.

Stagni A., et al, *Low- and intermediate temperature ammonia/hydrogen oxidation in a flow reactor: Experiments and a wide-range kinetic modeling* (2023) Chem. Eng. J S.

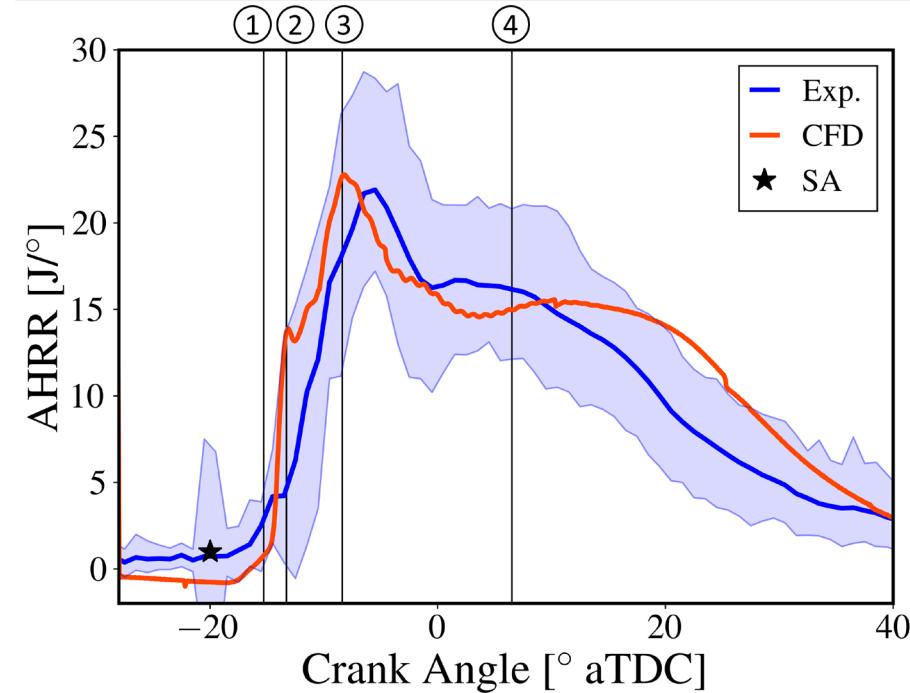
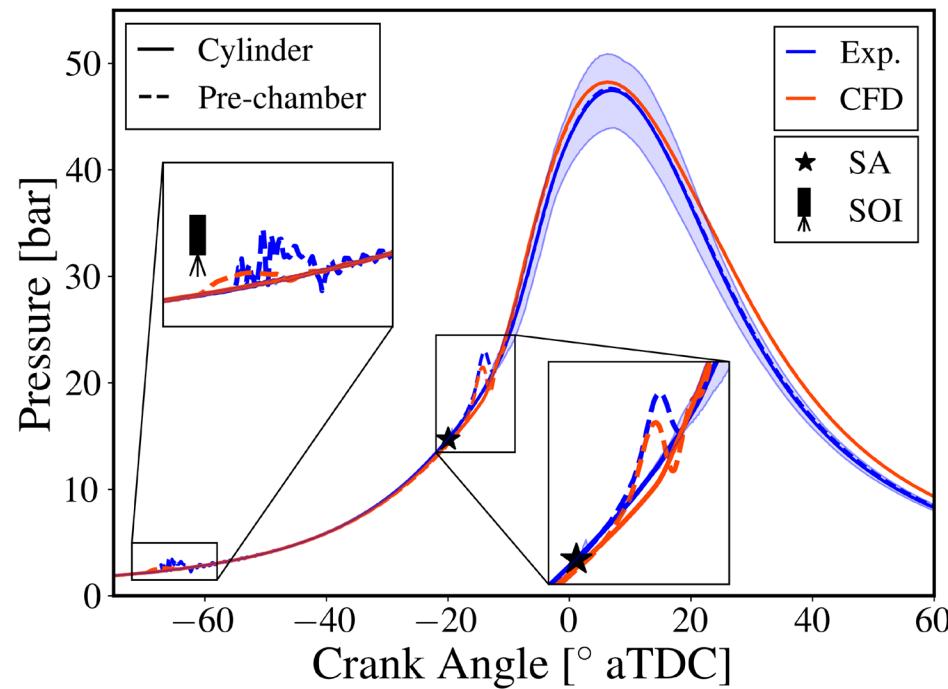


Baseline

Four combustion phases

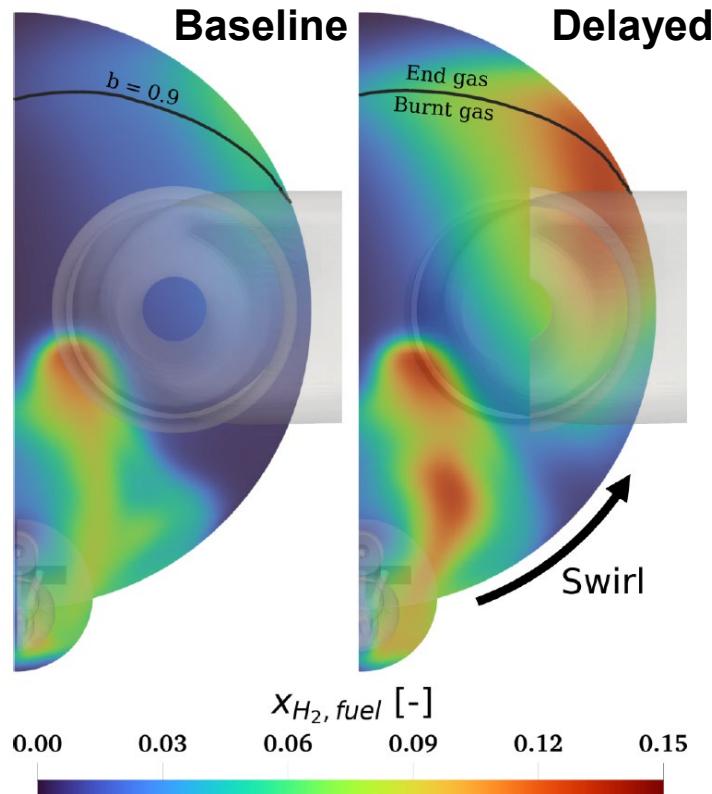
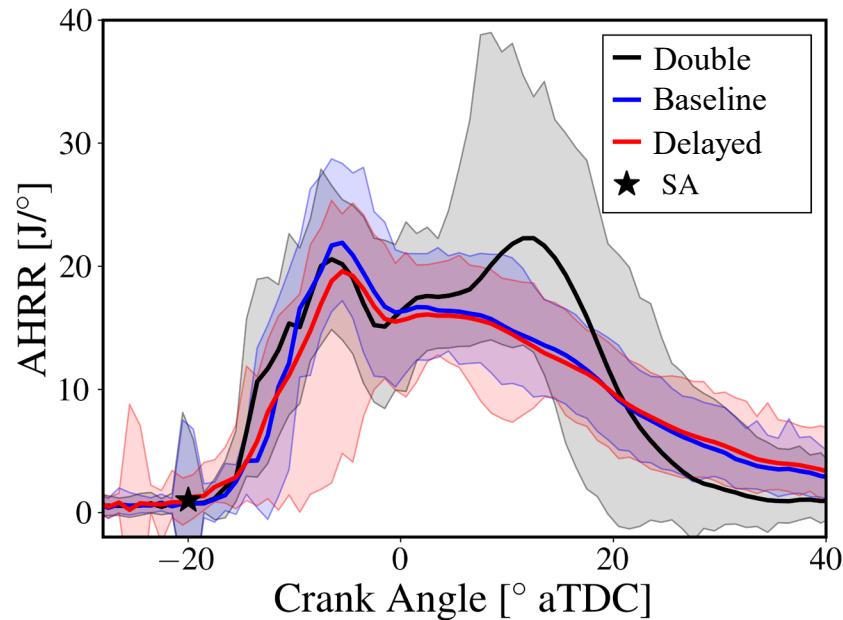
1. Pre-Chamber combustion
2. Jet-ignition in the main chamber
3. Fully-turbulent flame propagation (cylinder + side housing)
4. Flame propagation in the cylinder

Baseline condition



NH₃ spark-ignition engine with active H₂ prechamber

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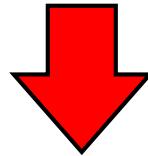
- **Double:** in-cylinder leaked H₂ + high fresh charge temperature produce fresh charge auto-ignition
⇒ Transition to «SACI» combustion;
- Need to include unburned mixture kinetics to predict such process.

Conclusions

Dual fuel combustion with H₂ and NH₃ - *New engines... New models!*

⇒ **H₂-Diesel Direct-injection (H2DDI)**

⇒ **NH₃-H₂ TJI engine**



2 × fuels = complex²

Efficiency/accuracy of tabulated kinetics

TCI essential

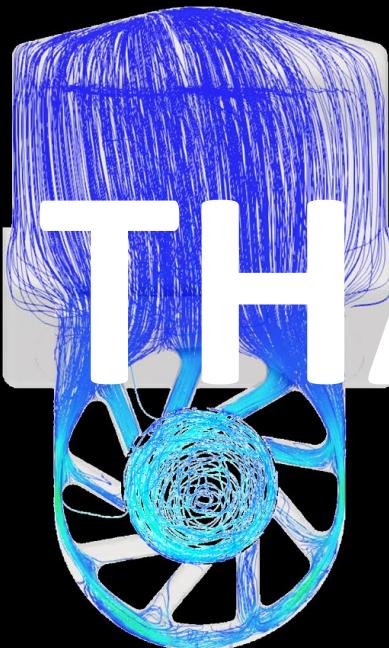
Kinetics to be continuously improved
⇒ Also for conventional fuels

H2DDI:

- PDF+FGM valid for diffusion mode
- EMCF+FGM more flexible, efforts needed to engine adaptation

NH₃-H₂ TJI:

- Laminar flame speed at $\phi > 1.5$
- SACI operation to be included



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THANK YOU



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